

# PRODUCT GUIDE

Air Conditioning





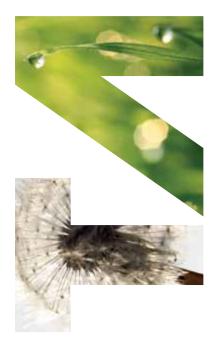


# **ENERGY FOR THE FUTURE**

An Air Conditioning system is a challenge and an opportunity. Increasing energy efficiency and decreasing environmental impact; providing comfort to human beings and improving their well-being, every day without interruption; providing a solution which is flexible to the needs of each individual application. At MTA we are dedicated to offering our Customers all this, and more.









# THE PHILOSOPHY BEHIND "COOLING, CONDITIONING, PURIFYING

#### A company built on solid foundations

Founded over 40 years ago with the aim of providing innovative energy solutions, today MTA covers a role of Global leader within the fields of the conditioning of commercial, public or residential ambients, industrial process cooling and compressed air & gas purification. MTA's energy solutions offer unique answers to individual Customer needs. MTA's mission is to maximize Customer satisfaction by means of expert support, implementing optimized solutions with a minimal environmental impact.

#### Pioneering innovation

MTA's future is founded upon the principals of innovation and excellence. Unique Customer solutions are born from a notable and continuous investment in R&D. Numerous patented products and state-of-the-art testing facilities ensure MTA products are not only highly advanced, but also extremely reliable. MTA's production facilities offer flexible manufacturing processes with extensive individual testing of each and every product leaving the factory. MTA is ISO9001 certified.

#### **Expert consultancy and service**

MTA's energy lies within its people, with a dedicated team of experts focused to a single aim, that of satisfying and exceeding the needs and requests of its Customers. Continuous Business Process updates, coupled with advanced operating procedures, ensure MTA remains at the forefront of corporate development. MTA's worldwide network of expert personnel receive continuous and extensive training, to ensure that everybody representing MTA assumes the role of expert consultant towards its Customers

#### **Environmental commitment**

MTA's very first product, a patented refrigeration dryer offering a new dimension in energy savings, set the path which has been followed ever since. Today MTA boasts novel products ensuring a minimal environmental impact and offers expert consultancy concerning energy savings within Customer applications.

#### The power of a global team

MTA boasts 2 production facilities, Sales Companies covering 4 continents and a network of Partners in over 80 countries worldwide. The expert international service network, is backed up by a comprehensive worldwide spare parts coverage. MTA products, designed for operation worldwide, comply to local legislations. Advanced supervision technology, including web browser and GPRS connectivity, ensures peace of mind wherever you may be.

#### **Application driven Customer solutions**

MTA's success is based upon understanding Customer applications. At MTA the aim is not to merely supply products, rather to fully maximize Customer potential. Whether it be office buildings, hotels, hospitals, shopping centres, cultural institutions, leisure facilities, telecommunications, public buildings or residential applications, MTA has the answers to each specific air conditioning need. Add to that MTA's extensive knowledge of industrial air conditioning and process cooling, within a vast array of individual applications.

#### A partner you can trust

MTA's success has been built upon its reputation within the marketplace, with endless renowned companies worldwide placing their trust in MTA to supply them with the optimum solution to their needs. MTA's flexibility towards special Customer solutions ensures each and every need can be satisfied. Continuous communication and cooperation with its Partners and Customers ensures MTA creates a team spirit with an aim towards excellence and long-term collaboration.





200 distributors, 80 countries, 40 years of experience, 4 continents... all add up to make us your ideal partner

1982

OVER



1,7 - 1.900 kW

0,3 - 760 m<sup>3</sup>/min









Tribano (Padua)

CERTIFICATION













Eurovent

ASME U Stamp

European Conformity Marking

#### MTA AIR CONDITIONING APPLICATIONS



Residential



Shopping Centers



Hospitals



Hotels & Restaurants



Public Buildings & Schools



Offices



Airports & Stations



Cinemas, Theaters & Museums



Exhibitions



Leisure & Sport Centers



Data Centers





# **PRODUCT GUIDE**

# Air Conditioning

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#### Heat pumps featuring inverter scroll compressors.

Nominal cooling capacity 5 - 46 kW Nominal heating capacity 6 - 50 kW



#### **Benefits**

- Compressors with BLDC motors and regulated by inverter which allows a capacity modulation from 20% to 100%;
- All electrical motors with electronic commutation integrated (compressors, fans and circulators, if included);
- Extremely low noise levels;
- Extended operating limits;
- Optimisation of heat pump defrosting cycles thanks to the exclusive Frost Detecting System;
- Domestic hot water production up to +60 °C;
- Domestic hot water option for external DHW three-way valve management;
- Designed for installation in confined spaces;
- Easy to use semi-graphic terminal;
- Easy installation and simple access to all chiller components.

#### **Options**

- Configuration without storage tank;
- Medium head pressure circulators complete with EC motors;
- Antifreeze heaters protection.

#### **Kits**

- Remote user interface;
- xWEB300D PRO for local or remote (GPRS) monitoring plus data filing based on WEB server technology;
- EMC filters:
- · Antivibration mountings;
- Condenser filters:
- External 3-way valve kit for DHW (domestic hot water).

#### Standard Features

- Refrigerant R410A;
- Twin rotary inverter compressor (020-051), scroll inverter compressor (081-171) and double scroll inverter compressors (211);
- · Compressor crankcase heater;
- Finned tube condensing coils with hydrophilic coating;
- Condensate collection tray with hose connection for condensing coils;
- EC brushless axial fans;
- Brazed stainless steel plate evaporator;
- Threaded hydraulic connections directly accessible from the external of
- Heat pumps with 2nd electronic expansion valve for performance optimisation in all operating conditions (models 081 to 211);
- Protection grade IPX4;
- Factory charged with refrigerant and non-freezing oil;
- Inspections and tests performed in factory as per all MTA products and components;
- RS485 ModBus interface for connection to supervisor systems.





iHCY model		020	031	051	081	101	131	171	211
Nominal cooling capacity (1)	kW	5,63	9,81	12,67	17,80	22,56	30,81	40,07	46,15
Total absorbed power (1)	kW	1,88	3,61	4,77	6,88	8,48	11,29	14,46	16,45
SEER (2)	-	4,18	4,14	4,15	4,15	4,38	4,16	4,55	4,64
Max external air temperature (3)	°C	46	46	46	46	46	46	46	46
Nominal heating capacity (4)	kW	6,11	10,73	14,36	20,15	25,01	35,03	45,37	50,08
Total absorbed power (4)	kW	1,85	3,38	4,57	6,81	8,38	11,30	14,58	16,04
SCOP (5)	-	3,55	3,47	3,62	3,28	3,35	3,21	3,40	3,44
Min external air temperature (6)	°C	-15	-15	-15	-15	-15	-15	-15	-15
Power supply	V/Ph/Hz	230±10%/1/50			400	0 ± 10% / 3-PE	/ 50		
Circuits / Compressors	N°	64,9	67,3	67,1	72,1	72,7	74,6	75,6	76,1
Sound power (7)	dB(A)	36,9	39,3	39,1	44,1	44,7	46,6	47,6	48,1
Sound pressure (8)	dB(A)	550	550	550	2012	2012	2526	2526	2526
Depth	mm	1420	1420	1420	830	830	1115	1115	1115
Width	mm	1330	1330	1330	1232	1232	1689	1689	1689
Height	mm	150	168	173	305	317	477	513	551
Installed weight	kg	560	660	660	761	761	761	761	761

Data declared according to UNI EN 14511:2018. All data refers to standard units without accessories/options which require an electrical feeding source and in nominal working conditions. The listed noise levels, weights and dimensions refer to base units with no options fitted.

- (1) Data referred to nominal conditions, external ambient temperature 35 °C and evaporator water temperature IN/OUT 12/7 °C;
- [2] Data declared in compliance with the European Regulation [EU] 2016/2281 with regard to ecodesign requirements for cooling products (air conditioning applications);
- (3) Data declared referred to cooling mode and outlet water temperature 7  $^{\circ}\text{C}$ ;
- (4) Data referred to nominal conditions external ambient temperature 7 °C, relative humidity 87%, condenser IN/OUT 40/45 °C;
- (5) Data declared according to the European Regulation 813/2013 for heat pumps at low temperature (BT) in average climate conditions (Strasbourg) and variable outlet water temperature:
- (6) Data declared with: heating mode and outlet water temperature 45 °C;
- [7] Sound power: determined on the basis of measurements taken in accordance with the standard ISO 3744;
- [8] Sound pressure at 10 m: average value obtained in free field on a reflective surface at a distance of 10 m from the external side of the electrical panel of machine and at height of 1.6 m from the unit support base. Values with tolerance ± 2 dB. The sound levels refer to operation of the unit under full load in nominal working conditions.

Semigraphic user terminal with multifunc-tional buttons and dynamic display icons (mod. 020-051).

Semigraphic user terminal with multifunc-tional buttons and dynamic display icons (mod. 081-211). Built-in pumping module with or without storage tank.

Higher energy efficiency and quieter operation thanks to the use of inverter scroll compressors.









# **HCYGNUS** TECH







#### Heat pumps featuring hermetic rotary or scroll compressors.

Nominal cooling capacity 6 - 54 kW Nominal heating capacity 7 - 65 kW



#### **Benefit**

- Extremely low noise levels;
- Ideally suited to small and medium hydronic cooling systems;
- Extended operating limits;
- Optimisation of heat pump defrosting cycles thanks to the exclusive Frost Detecting System (FDS) (Minimum ambient temperature in heat pump mode = -10 °C);
- Designed for installation in confined spaces;
- Easy to use controller with icon-based dual display;
- Easy access to all internal components.

#### **Options**

- Configuration with storage tank;
- Medium/low head pressure pump (depending on model);
- Double pump (1 run/1 stand-by) (mod.081-301);
- Anti-freeze heater on evaporator, pump and tank (if included).

#### Kits

- Condensate collection tray with hose connection (models 020-071);
- · Replicated remote user display;
- Serial card RS485 Modbus:
- Supervision system xWEB300D PRO;
- Soft starter;
- Condenser air filters;
- Antivibration mountings (base kit in the Biogas version).

#### **Standard Features**

- Refrigerant R410A;
- Hermetic rotary compressor (mod.020), hermetic scroll compressor (mod.031-171) and double hermetic scroll compressor (mod.211-301);
- Crankcase heater compressor;
- Integrated hydronic module with pump, tank, expansion vessel, filling/ drain valve, pressure gauge and automatic bleed valve;
- Hydraulic threaded connections directly accessible from the exterior of the unit;
- Brazed stainless steel plate evaporator;
- Axial fans with electronic speed control;
- Heat pumps with 2nd thermostatic valve for performance optimisation in all operating conditions (mod.131-301);
- · Electrical panel protection grade IPX4;
- Phase monitor;
- · Factory charged with refrigerant and non-freezing oil;
- Inspections and tests performed in factory as for all MTA products and components.



HCY model		020	031	051	071	081	101	131	171	211	251	301
Nominal cooling capacity (1)	kW	5,63	8,91	12,35	16,80	17,92	23,91	30,48	35,06	42,11	48,42	53,65
Total absorbed power (1)	kW	2,27	3,29	2,31	6,81	6,96	9,19	12,03	13,23	16,40	18,28	21,43
EER (2)	-	2,48	2,71	2,13	2,47	2,58	2,60	2,53	2,65	2,57	2,65	2,50
Max external air temperature (3)	°C	45	45	45	45	46	46	45	45	46	46	46
Nominal heating capacity (4)	kW	6,87	10,60	15,00	19,00	21,98	28,86	36,72	42,18	51,25	57,88	64,95
Total absorbed power (4)	kW	2,11	3,46	4,95	6,25	7,30	9,41	11,94	13,37	16,97	19,21	21,91
COP (5)	-	3,26	3,06	3,03	3,04	3,01	3,07	3,08	3,15	3,02	3,01	2,96
SCOP (6)	°C	3,37	3,25	3,30	3,24	3,24	3,31	3,30	3,43	3,57	3,64	3,62
ErP efficiency class (6)	-	A+	A+	A+	A+	A+	A+	A+	A+	A+	A+	A+
Min external air temperature (7)	°C	-7	-9	-7	-7	-7	-7	-7	-8	-7	-7	-7
Power supply	V/Ph/Hz	230±10%/1/50					400 ± 10% /	3+N-PE / 5	0			
Circuits / Compressors	N°				1,	/1					1/2	
Sound power (8)	dB(A)	69,9	70,0	76,7	77,8	75,8	77,6	80,7	82,7	82,9	83,3	82,8
Sound pressure (9)	dB(A)	41,9	42,0	48,7	49,8	47,8	49,6	52,7	54,7	54,9	55,3	54,8
Depth	mm	426	580	580	580	1995	1995	2104	2104	2504	2504	2504
Width	mm	961	1404	1404	1404	809	809	1112	1112	1112	1112	1112
Height	mm	985	1293	1293	1293	1173	1173	1477	1477	1518	1518	1518
Installed weight	kg	89	157	166	175	252	275	367	406	516	548	551

Data declared according to UNI EN 14511:2018. All data refers to standard units without accessories/options which require an electrical feeding source and in nominal working conditions. The listed noise levels, weights and dimensions refer to base units with no options fitted.

- (1) Data referred to nominal conditions, external ambient temperature 35 °C and evaporator water temperature IN/OUT 12/7 °C;
- [2] Data referred to the full load functioning and nominal conditions, external ambient temperature 35 °C and evaporator water temperature IN/OUT 12/7 °C;
- [3] Maximum external air temperature: data declared referred to cooling mode and outlet water temperature 7 °C;
- [4] Data referred to nominal conditions external ambient temperature 7 °C, relative humidity 87%, condenser IN/OUT 40/45 °C;
- (5) Data referred to the full load functioning and nominal conditions, external ambient temperature 7 °C, relative humidity 87%, condenser IN/OUT 40/45 °C;
- (6) Data declared according to the European Regulation 813/2013 for heat pumps at low temperature (BT) in average climate conditions (Strasbourg) and variable outlet water temperature;
- (7) Data declared with heating mode and outlet water temperature 45 °C;
- [8] Sound power: determined on the basis of measurements taken in accordance with the standard ISO 3744;
- (9) Sound pressure at 10 m: average value obtained in free field on a reflective surface at a distance of 10 m from the external side of the electrical panel of machine and at height of 1.6 m from the unit support base. Values with tolerance ± 2 dB. The sound levels refer to operation of the unit under full load in nominal working conditions.

Microprocessor controller with dual icon-based display.

Higher energy efficiency and quieter operation thanks to scroll compressors.

Built-in pumping module with or without storage tank.

Remote control.









# **TAURUS** TECH







#### Air-cooled water chillers featuring hermetic scroll compressors.

Nominal cooling capacity 74 - 148 kW



#### **Benefits**

- HE version, High Efficiency;
- Silent SHE version and super silent SSN version;
- High efficiency performances at full load (EER);
- High value of SEER efficiency, compliant with requirements of Regulation ERP EcoDesign;
- Wide operating limits for staring up and functioning even in the worst conditions:
- Wide range of options and kits for easy installation;
- Easy access to all components.

#### **Options**

- Shell and tube evaporator;
- Single or double water pump with low or medium head pressure;
- Water accumulation tank;
- IN/OUT compressors' valves;
- High efficiency Brushless EC fans;
- Protection coating for condenser coils, suitable for installation in aggressive environments;
- Antifreeze heaters for evaporator pump/s and tank;
- Protection of the hydraulic group by means of panels or metallic mesh;
- Metallic mesh or filters for condenser coil protection;
- Soft starters to reduce by 30% the starting current;
- Total or partial heat recovery;
- $\bullet$  -20 °C option: it allows the units to operate down to -20 °C ambient temperature (it is mandatory to protect the hydraulic circuit with antifreeze additives).

#### Kits

- Anti-vibration mounts kit;
- Remote control kit: VICX620 display LED, VGI890 display LCD semigraphic (max 100 m);
- Supervisor kits: RS485 ModBus, xWEB300D PRO;
- Modularity kit (master/slave configuration from 2 to 5 units).

#### Standard features

- Refrigerant R410A; • Hermetic Scroll compressors in single circuit configuration;
- · Crankcase heater and phase-monitor;
- Axial fans, developed on the basis of bionic principles that allow to achieve high performance with low noise emissions;
- Electrical panel protection rating IP54;
- Parametric microprocessor control IC208CX;
- Electronic expansion valve;
- Air-cooled condensers (copper tubes/aluminium fins) with longitudinal "V" formation;
- · High and low refrigerant pressure switches;
- Refrigerant pressure gauges.

#### **Acoustic configurations**

- HE High energy efficiency and basic acoustic configuration;
- SHE High energy efficiency and low noise acoustic configuration;
- SSN Standard energy efficiency and very low noise acoustic configuration; not available on model 035.



TAT model			030			035			040			050			055			060			065	
Versions		HE	SHE	SSN	HE	SHE	SSN	HE	SHE	SSN	HE	SHE	SSN	HE	SHE	SSN	HE	SHE	SSN	HE	SHE	SSN
Nominal cooling capacity (1)	kW	74,4	72,2	69,0	82,8	79,9	75,0	95,3	91,3	84,4	110,0	107,1	102,9	121,1	117,5	112,4	135,8	131,1	124,3	148,3	142,3	133,8
Total absorbed power (1)	kW	24,7	24,3	24,7	27,4	27,3	28,6	33,0	33,5	35,8	36,5	35,7	36,2	42,0	41,6	42,6	48,9	49,0	50,9	51,7	52,4	55,1
EER (2)	-	3,01	2,97	2,79	3,02	2,93	2,62	2,89	2,73	2,36	3,01	3,00	2,84	2,88	2,82	2,64	2,78	2,68	2,44	2,87	2,72	2,43
SEER (3)	-	4,35	4,46	4,36	4,26	4,24	4,19	4,34	4,29	4,20	4,25	4,53	4,62	4,14	4,29	4,26	4,20	4,31	4,23	4,26	4,29	4,27
Max external air temperature (4)	°C	46	46	46	46	46	45	46	46	42	46	46	46	46	46	45	46	46	43	46	46	43
Power supply	V/Ph/Hz									4	00 ± 10	0%/3	-PE / 5	50								
Circuits / Compressors	N°											1/2										
Sound power (5)	dB(A)	87,5	82,6	79,6	87,1	82,2	78,8	86,7	81,8	78,8	90,3	84,2	81,3	90,1	83,8	80,6	88,8	83,5	80,3	89,9	84,0	79,7
Sound pressure (6)	dB(A)	59,5	54,6	51,6	59,1	54,2	50,9	58,8	53,8	50,9	62,3	56,3	53,3	62,1	55,9	52,6	60,9	55,5	52,3	61,9	56,0	51,7
Depth	mm		2507			2507			2507			3407			3407			3407			3407	
Width	mm		1110			1110			1110			1110			1110			1110			1110	
Height	mm		2270			2270			2270			2270			2270			2270			2270	
Installed weight	kg		745			770			843			964			1011			1064			1085	

Data declared according to UNI EN 14511:2018. All data refers to standard units without accessories/options which require an electrical feeding source and in nominal working conditions. The listed noise levels, weights and dimensions refer to base chillers with no options/accessories fitted.

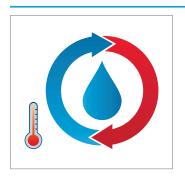
- (1) Nominal cooling capacity and nominal absorbed power: data referred to nominal conditions, external ambient temperature 35 °C and evaporator water temperature IN/OUT 12/7 °C;
- [2] Data referred to the full load functioning and nominal conditions, external ambient temperature 35 °C and evaporator water temperature IN/OUT 12/7 °C;
- [3] Data declared in compliance with the European Regulation (EU) 2016/2281 with regard to ecodesign requirements for cooling products (air conditioning application);
- (4) Data declared referred to outlet water temperature 7 °C;
- [5] Sound power: determined on the basis of measurements taken in accordance with the standard ISO 3744;
- (6) Sound pressure at 10 m: average value obtained in free field on a reflective surface at a distance of 10 m from the external side of the electrical panel of machine and at a height of 1,6 m from the unit support base. Values with tolerance ± 2 dB. The sound levels refer to operation of the unit under full load in nominal working conditions.

Integrated partial or total heat recovery systems.

Advanced IC208CX microprocessor digital controller.

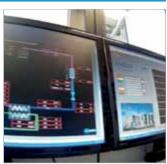
External supervisor systems: RS485 ModBus, xWEB300D PR0.

All models are individually tested in order to check correct operation.

















#### Air-cooled water chillers featuring hermetic scroll compressors.

Nominal cooling capacity 73 - 145 kW



#### **Benefits**

- Low GWP refrigerant R454B (GWP 466);
- Seasonal efficiency compliant with the parameters required by the ErP regulation for SEER (Tier 2 01/01/2021);
- Acoustic configurations SHE and SSN with reduced sound levels;
- High full load efficiency (EER);
- Extended working limits for starting up and operating even in the worst
- Wide choice of options and kits for simplified installation;
- Eased access to all internal components.

#### **Options**

- Low ambient temperature option (down to -20 °C);
- High efficiency EC brushless fans;
- Shell & tube evaporator:
- Single or twin water pump with low or medium head pressure;
- Water accumulation tank;
- Anti-freeze protection heaters for heat exchangers, pump/s and water accumulation tank (if included);
- IN/OUT compressors valves;
- Hydraulic group protection with covering panels or metallic mesh;
- Condenser coils protection with metallic filters or metallic mesh;
- Protective coating for condenser coils, suitable for installation in aggressive environments;
- Soft starters to reduce by 30% the unit's starting current.

#### **Kits**

- Antivibration mountings;
- Replicated remote user display (LED or LCD configuration);
- RS485 ModBus kit for connection to supervisor systems;
- xWEB300D PRO supervisor system;
- Modularity kit (master/slave configuration from 2 to 5 units).

#### Standard features

- Refrigerant R454B;
- Hermetic scroll compressors on single refrigerant circuit;
- Crankcase heater compressor and phase-monitor;
- Plate evaporator;
- Axial fans with die-cast aluminium airfoil blade profiles and AC motors;
- Electrical cabinet protection rating IP54;
- Parametric microprocessor control;
- Electronic expansion valve;
- Air-cooled condensers (copper tubes/aluminium fins) with longitudinal "V" shape layout;
- High and low refrigerant pressure switches;
- · Refrigerant pressure gauges.

#### **Acoustic configurations**

- HE Basic acoustic configuration;
- SHE Low noise acoustic configuration;
- SSN Very low noise acoustic configuration.



TAG model			030			035			040			050			055			060			065	
Versions		HE	SHE	SSN	HE	SHE	-	HE	SHE	SSN	HE	SHE	SSN	HE	SHE	SSN	HE	SHE	SSN	HE	SHE	SSN
Nominal cooling capacity (1)	kW	72,8	70,9	68,0	80,6	78,2	-	91,8	88,5	82,6	107,0	104,6	99,9	118,3	115,1	109,2	132,7	128,6	120,9	144,7	139,6	132,2
Total absorbed power (1)	kW	23,2	22,8	23,2	25,6	25,5	-	30,7	31,0	33,1	34,2	33,3	34,1	39,2	38,7	40,1	46,1	46,0	48,4	48,9	49,3	51,5
EER (2)	-	3,14	3,11	2,93	3,15	3,07	-	2,99	2,85	2,50	3,13	3,14	2,93	3,02	2,98	2,72	2,88	2,79	2,50	2,96	2,83	2,56
SEER (3)	-	4,31	4,44	4,37	4,21	4,21	-	4,19	4,18	4,11	4,21	4,51	4,57	4,14	4,32	4,24	4,19	4,32	4,18	4,26	4,32	4,32
Max external air temperature (4)	°C	46	46	46	46	46	-	46	46	42	46	46	46	46	46	46	46	46	43	46	46	42
Power supply	V/Ph/Hz									4	00 ± 10	0%/3	-PE / 5	50								
Circuits / Compressors	N°											1/2										
Sound power (5)	dB(A)	87,5	82,6	79,6	87,1	82,2	-	86,7	81,8	78,8	90,3	84,2	81,3	90,1	83,8	80,6	88,8	83,5	80,3	89,9	84,0	79,7
Sound pressure (6)	dB(A)	59,5	54,6	51,6	59,1	54,2	-	58,8	53,8	50,9	62,3	56,3	53,3	62,1	55,9	52,6	60,9	55,5	52,3	61,9	56,0	51,7
Depth	mm		1110			1110			1110			1110			1110			1110			1110	
Width	mm		2507			2507			2507			3407			3407			3407			3407	
Height	mm		2270			2270			2270			2270			2270			2270			2270	
Installed weight	kg		777			798			849			1011			1070			1104			1148	

Data declared according to UNI EN 14511:2018. All data refers to standard units without accessories/options which require an electrical feeding source and in nominal working conditions. The listed noise levels, weights and dimensions refer to base chillers with no options/accessories fitted.

- (1) Data referred to nominal conditions, ambient temperature 35 °C and evaporator water IN/OUT temperature 12/7 °C;
- [2] Data referred to full load operation and nominal conditions, ambient temperature 35 °C and evaporator water IN/OUT temperature 12/7 °C;
- (3) Data declared in compliance with the European Regulation (EU) 2016/2281 with regard to ecodesign requirements for cooling products (air conditioning application);
- (4) Data declared referred to outlet water temperature 7 °C;
- [5] Sound power: determined on the basis of measurements taken in accordance with the standard ISO 3744;
- (6) Sound pressure at 10 m: average value obtained in free field on a reflective surface at a distance of 10 m from the external side of the electrical panel of machine and at a height of 1,6 m from the unit support base. Values with tolerance ± 2 dB. The sound levels refer to operation of the unit under full load in nominal working conditions.

Eco-friendly low GWP refrigerants R454B.



Advanced IC208CX microprocessor digital controller.



External supervisor systems: RS485 ModBus, xWEB300D PR0.



All models are individually tested in order to check correct operation.



# **HTAURUS** TECH







#### Heat pumps featuring hermetic scroll compressors.

Nominal cooling capacity 65 -131 kW Nominal heating capacity 78 - 156 kW



#### **Benefits**

- HE version, High Efficiency;
- SHE and SSN version with super low noise levels;
- High efficiency performances at full load (EER and COP);
- High value of SCOP efficiency, compliant with requirements of Regulation ERP EcoDesign;
- Wide operating limits for staring up and functioning even in the worst conditions;
- Optimisation of performance also in heating mode thanks to hot gas injection and the DDS defrosting system;
- Wide range of options and kits for easy installation;
- Easy access to all components.

#### **Options**

- Single or double water pump with low or medium head pressure;
- Water accumulation tank;
- IN/OUT compressors' valves;
- High efficiency Brushless EC condenser fans;
- Protection coating for condenser coils, suitable for installation in aggressive environments;
- Antifreeze heaters for evaporator pump/s and tank;
- Protection of the hydraulic group by means of panels or metallic mesh;
- Metallic mesh or filters for condenser coil protection;
- Soft starters to reduce by 30% the starting current.
- Partial heat recovery;
- $\bullet$  -20 °C option: it allows the units to operate down to -20 °C ambient temperature in cooling mode (it is mandatory to protect the hydraulic circuit with antifreeze additives).

#### **Kits**

- Anti-vibration mounts kit;
- Remote control kit: VICX620 display LED, VGI890 display LCD semigraphic (max 100 m);
- Supervisor kits: RS485 ModBus, xWEB300D PRO.
- Modularity kit (master/slave configuration from 2 to 5 units).

#### Standard features

- Refrigerant R410A;
- Hermetic Scroll compressors, tandem installation in single circuit configuration;
- · Crankcase heater and phase-monitor;
- Axial fans, developed on the basis of bionic principles that allow to achieve high performance with low noise emissions;
- Electrical panel protection rating IP54;
- Parametric microprocessor control IC208CX;
- Thermostatic expansion valve;
- Air-cooled condensers (copper tubes/aluminium fins) with longitudinal "V" formation;
- · High and low refrigerant pressure switches;
- Refrigerant pressure gauges.

#### **Acoustic configurations**

- HE High energy efficiency and basic acoustic configuration;
- SHE High energy efficiency and low noise acoustic configuration;
- SSN Standard energy efficiency and very low noise acoustic configuration; not available on model 065.



HTAT model			030			035			040			050			055			060			065	
Versions		HE	SHE	SSN	HE	SHE	-	HE	SHE	SSN	HE	SHE	SSN	HE	SHE	SSN	HE	SHE	SSN	HE	SHE	SSN
Nominal cooling capacity (1)	kW	64,9	63,1	60,3	70,9	68,6	65,2	81,1	78,0	73,2	96,9	94,1	92,3	107,2	103,6	101,4	118,6	114,0	111,2	130,6	125,0	-
Total absorbed power (1)	kW	24,9	24,6	25,0	28,2	28,2	29,0	34,3	34,7	36,4	36,8	36,3	35,7	42,4	42,4	42,0	49,5	50,1	50,2	52,1	53,2	-
EER (2)	-	2,61	2,57	2,22	2,51	2,44	2,22	2,37	2,25	2,22	2,63	2,59	2,22	2,53	2,45	2,22	2,39	2,28	2,22	2,50	2,35	-
Max external air temperature (3)	°C	46	46	46	46	46	46	46	46	44	46	46	46	46	46	46	46	46	46	46	46	-
Nominal heating capacity (4)	kW	77,6	76,4	75,2	85,4	84,0	82,5	98,0	96,1	94,3	115,0	113,1	111,3	127,9	125,6	123,3	142,5	139,6	136,9	156,5	152,3	
Total absorbed power (4)	kW	26,7	25,4	24,4	29,7	28,4	27,3	34,2	32,9	31,8	38,9	37,0	35,4	43,6	41,7	40,1	49,3	47,3	45,7	52,5	50,6	-
COP (5)	N°	2,91	3,00	3,08	2,88	2,96	3,02	2,87	2,92	2,96	2,96	3,06	3,15	2,93	3,01	3,07	2,89	2,95	2,99	2,98	3,01	-
SCOP (6)	dB(A)	3,24	3,53	3,81	3,25	3,50	3,75	3,30	3,56	3,80	3,24	3,58	3,90	3,27	3,56	3,83	3,30	3,55	3,79	3,46	3,70	-
ErP efficiency class (6)	dB(A)	A+	A+	A++	A+																	
Min external air temperature (7)	°C	-9	-8	-7	-9	-8	-7	-7	-6	-6	-10	-9	-8	-10	-9	-7	-9	-8	-6	-9	-8	-
Power supply	V/Ph/Hz									4	00 ± 10	0%/3	-PE / 5	50								
Circuits / Compressors	N°											1/2										
Sound power (8)	dB(A)	87,5	82,6	79,6	87,1	82,2	79,4	86,7	81,8	78,8	90,3	84,2	81,3	90,1	83,8	80,6	88,8	83,5	80,3	89,9	84,0	
Sound pressure (9)	dB(A)	59,5	54,6	51,6	59,1	54,2	51,4	58,8	53,8	50,9	62,3	56,3	53,3	62,1	55,9	52,6	60,9	55,5	52,3	61,9	56,0	-
Depth	mm		1110			1110			1110			1110			1110			1110			1110	
Width	mm		2507			2507			2507			3407			3407			3407			3407	
Height	mm		2270			2270			2270			2270			2270			2270			2270	
Installed weight	kg		828			853			928			1176			1224			1276			1298	

Data declared according to UNI EN 14511:2018. All data refers to standard units without accessories/options which require an electrical feeding source and in nominal working conditions. The listed noise levels, weights and dimensions refer to base chillers with no options/accessories fitted.

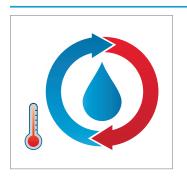
- [1] Data referred to nominal conditions, external ambient temperature 35 °C and evaporator water temperature IN/OUT 12/7 °C;
- [2] Data referred to the full load functioning and nominal conditions, external ambient temperature 35 °C and evaporator water temperature IN/OUT 12/7 °C;
- (3) Data declared referred to cooling mode and outlet water temperature 7 °C;
- [4] Data referred to nominal conditions external ambient temperature 7 °C, relative humidity 87%, condenser IN/OUT 40/45 °C;
- (5) Data referred to the full load functioning and nominal conditions, external ambient temperature 7 °C, relative humidity 87%, condenser IN/OUT 40/45 °C;
- (6) Data declared according to the European Regulation 813/2013 for heat pumps at low temperature (BT) in average climate conditions (Strasbourg) and variable outlet water temperature;
- (7) Data declared with heating mode and outlet water temperature 45 °C;
- (8) Sound power: determined on the basis of measurements taken in accordance with the standard ISO 3744;
- (9) Sound pressure at 10 m: average value obtained in free field on a reflective surface at a distance of 10 m from the external side of the electrical panel of machine and at a height of 1,6 m from the unit support base. Values with tolerance ± 2 dB. The sound levels refer to operation of the unit under full load in nominal conditions without accessories/options.

Integrated partial or total heat recovery systems.

Advanced IC208CX microprocessor digital controller.

External supervisor systems: RS485 ModBus, xWEB300D PR0.

All models are individually tested in order to check correct operation.









# **ARIES TECH 2**







#### Air cooled water chillers featuring hermetic scroll compressors.

Nominal cooling capacity 164 - 945 kW



#### **Benefits**

- The ARIES TECH 2 range already meet the limits set by the ErP, for the index SEER (Tier 2 01/01/2021);
- Wide operating limits for starting up and functioning even in the worst conditions;
- Wide range of options and kits for easy installation;
- Easy access to all components;
- Advanced electronic control with integrated web server.

#### **Options**

- Low water temperature version (down to -10 °C outlet water temperature);
- Low ambient temperature version (down to -20 °C);
- Stainless steel shell and tube evaporator:
- Single or twin water pump with low or medium head pressure;
- Water accumulation tank;
- IN/OUT compressors valves;
- High efficiency EC brushless fans (base equipment for SSN version);
- Total heat recovery;
- Protection coating for condenser coils, suitable for installation in aggressive environments;
- Microchannels condenser coils;
- Antifreeze heaters for heat exchangers and hydraulic module (if included);
- Metallic mesh filters for condenser coils protection;
- Soundproof jacket or housing for compressors (for HE configuration);
- Soft start for compressors to reduce by 20% the unit's inrush current.

#### **Kits**

- · Antivibration mounting;
- Metallic mesh filters kit for condenser coils protection;
- Replicated remote user terminal kit;
- Supervision system xWEB300D PRO;
- Modularity kit for xDRIVE (master/slave from 3 to 7 units).

#### **Standard Features**

- Refrigerant R410A;
- 4, 6 or 9 scroll compressors on two or three independent refrigerant circuits;
- Crankcase heater compressor and phase-monitor;
- Victaulic hydraulic connections kit (supplied as standard with each unit);
- Electronic expansion valve;
- Axial fans configured with protective grilles and sickled bladed with diecast aluminium airfoil profiled;
- Electrical cabinet protection rating IP54;
- Refrigerant charge, non-freezing oil and tests performed in the factory;
- Electronic microprocessor controller with high computing capacity and an easy to use graphical interface;
- Modbus RS485 serial output for connection to supervision systems;
- Master/slave configuration manageable between 2 units.

#### Acoustic configurations

- HE basic acoustic configuration;
- SHE low noise acoustic configuration;
- SSN very low noise acoustic configuration.



AST2 model			065			075			090			105			115			140	
Versions		HE	SHE	SSN	HE	SHE	SSN	HE	SHE	SSN	HE	SHE	SSN	HE	SHE	SSN	HE	SHE	SSN
Nominal cooling capacity (1) ▼	kW	163,9	157,9	150,1	187,2	178,0	171,0	219,1	206,4	196,6	270,9	258,6	249,0	307,1	289,5	277,0	360,1	333,6	319,8
Total absorbed power (1) ▼	kW	66,1	67,0	70,6	68,6	70,4	72,9	82,6	86,5	90,7	93,2	94,7	97,5	111,5	116,1	120,9	139,7	150,5	156,9
EER (2) ▼	-	2,48	2,36	2,12	2,73	2,53	2,34	2,65	2,39	2,17	2,91	2,73	2,55	2,75	2,49	2,29	2,58	2,22	2,04
SEER (3) ▼	-	4,17	4,34	4,20	4,24	4,30	4,38	4,22	4,30	4,22	4,46	4,53	4,67	4,28	4,32	4,38	4,23	4,33	4,27
Max external air temperature (4)	°C	46	46	45	47	47	47	47	44	45	47	47	47	47	46	47	47	45	45
Power supply	V/Ph/Hz								400	± 10%	/3-PE	/ 50							
Circuits / Compressors	N°		2/4			2/4			2/4			2/4			2/4			2/4	
Sound power (5) ▼	dB(A)	91,3	83,7	79,3	92,9	85,3	80,6	94,4	86,8	80,7	95,3	87,8	80,7	96,1	88,6	82,5	96,1	88,8	80,6
Sound pressure (6)	dB(A)	63,3	55,7	51,3	64,9	57,3	52,6	66,4	58,8	52,7	67,3	59,8	52,7	68,1	60,6	54,5	68,1	60,8	52,6
Width	mm		2191			2191			2191			2191			2191			2191	
Depth	mm		3091			3091			3091			3439			3439			3465	
Height	mm		2424			2424			2424			2424			2424			2424	
Installed weight	kg		1779			1875			1972			2474			2566			2875	
AST2 model			150			160			170			190			210			240	
Versions		HE	SHE	SSN	HE	SHE	SSN	HE	SHE	SSN	HE	SHE	SSN	HE	SHE	SSN	HE	SHE	SSN
Nominal cooling capacity (1) ▼	kW	396,2	374,8	359,5	429,9	405,5	389,3	477,6	454,1	437,3	525,5	495,3	473,8	586,6	556,7	535,4	644,7	606,9	581,6
Total absorbed power (1) ▼	kW	141,9	147,7	153,8	147,1	153,3	159,1	159,5	163,4	168,3		193,5	201,8	198,5	204,5	211,6	224,8	236,2	246,6
EER (2) ▼	_	2,79	2,54	2,34	2,92	2,65	2,45	2,99	2,78	2,60	2,83	2,56	2,35	2,96	2,72	2,53	2,87	2,57	2,36
SEER (3) ▼	-	4,31	4,37	4,44	4,73	4,76	4,91	4,68	4,85	5,04	4,62	4,67	4,80	4,64	4,73	4,90	4,62	4,65	4,74
Max external air temperature (4)	°C	47	46	47	47	47	47	47	47	47	47	46	47	47	47	47	47	47	47
Power supply	V/Ph/Hz								400	± 10%	/ 3-PE	/ 50							
Circuits / Compressors	N°		2/4			2/6			2/6			2/6			2/6			2/6	
Sound power (5) V	dB(A)	97,1	89,8	81,9	94,8	87,5	81,8	95,6	88,2	82,8	96,8	89,4	82,8	98,1	90,8	83,7	99,5	92,2	83,7
Sound pressure (6)	dB(A)	69,1	61,8	53,9	66,8	59,5	53,8	67,6	60,2	54,8	68,8	61,4	54,8	70,1	62,8	55,7	71,5	64,2	55,7
Width	mm		2191			2191			2191	•		2191			2191			2191	
Depth	mm		4455			4455			5445			5445			6435			6435	
Height	mm		2424			2424			2424			2424			2424			2424	
Installed weight	kg		3420			3371			3934			4136			4861			4923	
AST2 model			270			300			330			360							
Versions		HE	SHE	SSN	HE	SHE	SSN	HE	SHE	SSN	HE	SHE	SSN	-					
Nominal cooling capacity (1) ▼	kW	719,1	679,8	636,1	794	742,7	691,5	883,6				893	834,7						
Total absorbed power (1) ▼	kW	251,6	257,5	271,7	276,6	288,3	306,4	313,1	323,5	341,8		344,9	363,3	-					
EER (2) ▼	-	2,86	2,64	2,34	2,87	2,58	2,26	2,82	2,56	2,26	2,80	2,59	2,30	-					
SEER (3) ▼	-	4,70	4,78	4,86	4,82	4,88	4,91	4,69	4,74	4,72	4,75	4,85	4,80	-					
Max external air temperature (4)	°C	47	46	46	47	47	47	47	46	46	47	47	47	-					
Power supply	V/Ph/Hz					400	± 10%	/ 3-PE	/ 50					-					
Circuits / Compressors	N°		2/6			2/6			3/9			3/9		-					
Sound power (5) V	dB(A)	99,0	91,8	86,7	99,8	92,6	87,4	99,7	92,5	87,3	99,7	92,6	87,4	-					
Sound pressure (6)	dB(A)	71,0	63,8	58,7	71,8	64,6	59,4	71,7	64,5	59,3	71,7	64,6	59,4	•					
Width	mm		2191			2191			2191			2191		•					
Depth	mm		7425			7425			8415			9405							
Height	mm		2513			2513			2513			2513		_					
Installed weight	kg		5467			5667			6467			6667							

Data declared according to UNI EN 14511:2018. All data refers to standard units without accessories/options which require an electrical feeding source and in nominal working conditions. The listed noise levels, weights and dimensions refer to base units with no options fitted.

- (1) Data referred to nominal conditions, external ambient temperature 35 °C and evaporator water temperature IN/OUT 12/7 °C;
- [2] Data referred to the full load functioning and nominal conditions, external ambient temperature 35 °C and evaporator water temperature IN/OUT 12/7 °C;
- [3] Data declared in compliance with the European Regulation (EU) 2016/2281 with regard to ecodesign requirements for cooling products (air conditioning application);
- (4) Data declared referred to cooling mode and outlet water temperature 7 °C;
- (5) Determined on the basis of measurements taken in accordance with the standard ISO 3744;
- (d) Average value obtained in free field on a reflective surface at a distance of 10 m from the external side of the electrical panel of machine and at height of 1.6 m from the unit support base. Values with tolerance ± 2 dB. The sound levels refer to operation of the unit under full load in nominal working conditions.
- Eurovent certified data. For air/water units the performances are Eurovent certified for nominal cooling capacity up to 600 kW.

Latest-generation touch screen user terminal.

Shell and tube evaporator.

External supervisor systems.

High efficiency EC brushless fans.

















#### Air cooled water chillers featuring hermetic scroll compressors.

Nominal cooling capacity 161 - 930 kW



#### **Benefits**

- Low GWP refrigerant R454B (GWP 466);
- Seasonal efficiency compliant with the parameters required by the ErP regulation for SEER (Tier 2 01/01/2021);
- Acoustic configurations SHE and SSN with reduced sound levels;
- Extended working limits for starting up and operating even in the worst
- Wide choice of options and kits for easy installation;
- Easy access to all internal components;
- Advanced electronic control with web server integrated.

#### **Options**

- MWT version (down to -10 °C outlet water temperature);
- Low ambient temperature option (down to -20 °C);
- Stainless steel shell & tube evaporator;
- Single or twin water pump with low or medium head pressure;
- Water accumulation tank;
- Anti-freeze protection heaters for heat exchangers, pump/s and water accumulation tank (if included);
- IN/OUT compressors valves;
- Soundproof jacket or housing for compressors (for HE configuration);
- High efficiency EC brushless fans (base option for SSN version);
- Total heat recovery;
- Protection coating for condenser coils, suitable for installation in aggressive environments;
- Microchannels condenser coils;
- Metallic mesh filters for condenser coils protection;
- Soft starters to reduce by 20% the unit's starting current.

#### Standard Features

- Refrigerant R454B;
- 4, 6 or 9 hermetic scroll compressors always connected in tandem or trio in two or three refrigerant circuits;
- Crankcase heater compressor and phase-monitor;
- Shell & tube evaporator;
- "Victaulic" hydraulic connections kit (supplied for each unit)
- Electronic expansion valve;
- Axial fans complete with protective grids and die-cast aluminium airfoil blade profiles;
- Electrical cabinet protection rating IP54;
- · Refrigerant and oil charge;
- Tests and checks performed on factory;
- Electronic microprocessor controller with touch screen user display;
- Modbus RS485 serial output for connections to supervision systems;
- Master/slave configuration manageable between 2 units.

#### **Kits**

- · Antivibration mountings;
- · Replicated remote user display;
- Supervision system xWEB300D PRO;
- Modularity kit (master/slave configuration from 3 to 7 units).

#### **Acoustic configurations**

- HE Basic acoustic configuration;
- SHE Low noise acoustic configuration;
- SSN Very low noise acoustic configuration.



ASG2 model			065			075			090			105			115			140	
Versions		HE	SHE	SSN	HE	SHE	SSN	HE	SHE	SSN	HE	SHE	SSN	HE	SHE	SSN	HE	SHE	SSN
Nominal cooling capacity (1) ▼	kW	161	155	148	183	174	168	215	202	192	260	249	240	292	277	266	344	322	309
Total absorbed power (1) ▼	kW	62	62	65	66	67	69	82	86	90	91	92	94	106	108	112	129	135	139
EER (2) ▼	-	2,60	2,49	2,27	2,77	2,59	2,42	2,62	2,36	2,14	2,86	2,72	2,57	2,76	2,56	2,38	2,67	2,38	2,22
SEER (3) ▼	-	4,16	4,38	4,20	4,34	4,41	4,50	4,20	4,27	4,17	4,32	4,56	4,71	4,33	4,39	4,50	4,26	4,28	4,18
Power supply	V/Ph/Hz			•		•		•	400	± 10%	/ 3-PE	/ 50							
Circuits / Compressors	N°		2/4			2/4			2/4			2/4			2/4			2/4	
Sound power (4) ▼	dB(A)	91,3	83,7	79,3	92,9	85,3	80,6	94,4	86,8	80,7	95,3	87,8	80,7	96,1	88,6	82,5	96,1	88,8	80,6
Sound pressure (5)	dB(A)	63,3	55,7	51,3	64,9	57,3	52,6	66,4	58,8	52,7	67,3	59,8	52,7	68,1	60,6	54,5	68,1	60,8	52,6
Width	mm		2191	•		2191			2191	•		2191			2191			2191	
Depth	mm		3091			3091			3091			3439			3439			3465	
Height	mm		2424			2424			2424			2424			2424			2424	
Installed weight	kg		1626			1820			1850			2240			2317			2590	
ASG2 model			150			160			170			190			210			240	
Versions		HE	SHE	SSN	HE	SHE	SSN	HE	SHE	SSN	HE	SHE	SSN	HE	SHE	SSN	HE	SHE	SSN
Nominal cooling capacity (1) ▼	kW	378	359	346	417	394	379	455	434	420	503	477	459	554	529	510	611	578	557
Total absorbed power (1) ▼	kW	132	135	138	141	146	150	152	154	157	175	179	184	186	188	192	208	213	219
EER (2) ▼	-	2,86	2,67	2,51	2,95	2,70	2,52	2,99	2,83	2,68	2,88	2,67	2,50	2,98	2,81	2,66	2,94	2,71	2,54
SEER (3) ▼	-	4,41	4,37	4,48	4,89	4,88	5,10	4,64	4,76	5,06	4,61	4,68	4,90	4,77	4,78	5,04	4,79	4,75	4,98
Power supply	V/Ph/Hz	,		,		,		,	400	± 10%	/ 3-PE	/ 50				, ,			
Circuits / Compressors	N°		2/4			2/6			2/6			2/6			2/6			2/6	
Sound power (4) ▼	dB(A)	97,1	89,8	81,9	94,8	87,5	81,8	95,6	88,2	82,8	96,8	89,4	82,8	98,1	90,8	83,7	99,5	92,2	83,7
Sound pressure (5)	dB(A)	69,1	61,8	53,9	66,8	59,5	53,8	67,6	60,2	54,8	68,8	61,4	54,8	70,1	62,8	55,7	71,5	64,2	55,7
Width	mm		2191	•		2191			2191	•		2191			2191			2191	
Depth	mm		4455			4455			5445			5445			6435			6435	
Height	mm		2424			2424			2424			2424			2424			2424	
Installed weight	kg		3180			3249			3788			3994			4617			4667	
ASG2 model			270			300			330			360							
Versions		HE	SHE	SSN	HE	SHE	SSN	HE	SHE	SSN	HE	SHE	SSN						
Nominal cooling capacity (1) ▼	kW	708	675	638	783	741	698	868	821	773	930	884	834						
Total absorbed power (1) ▼	kW	237	242	256	259	271	289	295	304	320	318	324	341	-					
EER (2) ▼	_	2,99	2,79	2,49	3,02	2,74	2,41	2,94	2,70	2,41	2,93	2,73	2,44	-					
SEER (3) ▼	-	4,84	4,95	5,06	4,94	5,03	5,04	4,88	4,91	4,93	4,92	5,03	5,01	-					
Power supply	V/Ph/Hz	,	1			400	± 10%			1	1	,	,	-					
Circuits / Compressors	N°		2/6			2/6			3/9			3/9		-					
Sound power (4) ▼	dB(A)	99,0	91,8	86,7	99,8	92,6	87,4	99,7	92,5	87,3	99,7	92,6	87,4	-					
Sound pressure (5)	dB(A)	71,0	63,8	58,7	71,8	64,6	59,4	71,7	64,5	59,3	71,7	64,6	59,4	-					
Width	mm		2191			2191			2191			2191							
Depth	mm		7425			7425			8415			9405							
Height	mm		2513			2513			2513			2513							
Installed weight	kg		5467			5667			6467			6667							

Data declared according to UNI EN 14511:2018. All data refers to standard units without accessories/options which require an electrical feeding source and in nominal working conditions. The listed noise levels, weights and dimensions refer to base units with no options fitted.

- (1) Data referred to nominal conditions, external ambient temperature 35 °C and evaporator water temperature IN/OUT 12/7 °C;
- [2] Data referred to the full load functioning and nominal conditions, external ambient temperature 35 °C and evaporator water temperature IN/OUT 12/7 °C;
- (3) Data declared in compliance with the European Regulation (EU) 2016/2281 with regard to ecodesign requirements for cooling products (air conditioning application);
- [4] Determined on the basis of measurements taken in accordance with the standard ISO 3744;
- (5) Average value obtained in free field on a reflective surface at a distance of 10 m from the external side of the electrical panel of machine and at height of 1.6 m from the unit support base. Values with tolerance ± 2 dB. Sound levels refer to operation of the unit under full load in nominal conditions and with circulation pump operating.
  Eurovent certified data. For air/water units the performances are Eurovent certified for nominal cooling capacity up to 600 kW.

Latest-generation touch screen user terminal.

Shell and tube evaporator.

Supervision systems.

 $\label{eq:high-efficiency-energy-en$ 















#### Air cooled liquid chillers featuring inverter reciprocating compressors with propane.

Nominal cooling capacity 177 - 334 kW



#### **Standard features**

- Natural Refrigerant R290 Propane;
- 2 reciprocating compressors in 2 circuits; 1+I configuration on iASN;
- Compressor crankcase heater and phase-monitor;
- Integral enclosure and acoustic insulation on compressor compartment;
- Brazed plate evaporator heat exchanger;
- Microchannel condenser coils;
- Axial fans complete with protective grids and die-cast aluminium airfoil blade profiles (EC as standard on iASN);
- Electronic expansion valves;
- Electrical cabinet protection rating IP54;
- Electronic microprocessor controller with touch screen user display;
- Modbus RS485 serial output for connection to supervision systems;
- IN/OUT compressor valves;
- "Victaulic" hydraulic connections kit (supplied for each unit);
- Extensive tests and verifications performed in the factory;
- Non-freezing oil and refrigerant charge for configurations up to 12 kg of refrigerant volume.

#### **Options**

- MWT version (down to -10 °C outlet water temperature);
- Low ambient temperature option (down to -20 °C);
- Single or twin water pumps with low (P2) or medium head pressure (P3):
- Water accumulation tank;
- Anti-freeze protection heaters for heat exchangers, pump/s and water accumulation tank (if installed);
- High efficiency EC brushless fans (standard on iASN);
- Protective epoxy coating for condenser coils, for installation in aggressive environments;
- Finned pack condensing coils with copper pipes and aluminium fins;
- Metal mesh filters for condenser coil protection.

#### Kits

- Antivibration mounts;
- Metal mesh filters for condenser coil protection;
- $\bullet$  xVISION web-based remote management and monitoring platform.



iASN model		0'	75	1	00	1	10	1	50
Versions		HE	SHE	HE	SHE	HE	SHE	HE	SHE
Nominal cooling capacity (1)	kW	177,6	173,2	226,6	221,3	276,6	267,9	334,1	323,6
Total absorbed power (1)	kW	61,8	60,0	78,8	75,5	97,1	94,4	113,5	108,8
EER (1)	kW	2,87	2,89	2,87	2,93	2,85	2,84	2,94	2,97
SEER (2)	kW	4,10	4,10	4,13	4,14	4,13	4,11	4,10	4,11
Max external air temperature (3)	°C	45	45	45	45	45	45	45	45
Power supply	V/Ph/Hz				400±10%	/ 3-PE / 50			
Circuits / Compressors	N°				2	/2			
Sound power (4)	dB(A)	89,9	84,6	91,6	86,2	91,8	86,7	93,1	88,2
Sound pressure (5)	dB(A)	61,9	56,6	63,6	58,2	63,8	58,7	65,1	60,2
Width	mm	2241	2241	2241	2241	2241	2241	2241	2241
Depth	mm	3542	3542	3542	3542	3542	3542	4532	4532
Height	mm	2426	2426	2426	2426	2426	2426	2426	2426
Installed weight	kg	2087	2087	2282	2282	2437	2437	3147	3147

#### Data declared according to UNI EN 14511:2018, referring to standard units without accessories/options and in nominal working conditions.

- (1) Data referred to full load operation and nominal conditions, ambient temperature 35 °C and evaporator water IN/OUT temperature 12/7 °C;
- (2) Data declared in compliance with the European Regulation (EU) 2016/2281 with regard to ecodesign requirements for cooling products (air conditioning application);
- (3) Data declared referred to cooling mode and outlet water temperature 7  $^{\circ}\text{C}$ ;
- [4] Sound power: determined on the basis of measurements taken in accordance with the standard ISO 3744;
- (5) Sound pressure: average value obtained in free field on a reflective surface at a distance of 10 m from the external side of the electrical panel of machine and at height of 1.6 m from the unit support base. Values with tolerance ± 2 dB. The sound levels refer to operation of the unit under full load in nominal conditions.  $The \ listed \ noise \ levels, weights \ and \ dimensions \ refer \ to \ base \ units \ with \ no \ options \ fitted.$

Environmentally friendly natural refrigerant R290.

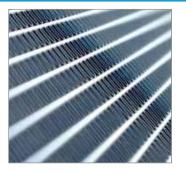
1+i configuration with inverter regulation on compressor.

Microchannel condenser coils.

Integrated electronic controller with touch-screen user display.









# **HARIES** TECH







#### Hydronic heat pumps with hermetic scroll compressors.

Nominal cooling capacity 148 - 310 kW Nominal heating capacity 166 - 356 kW



#### **Benefits**

- HE version, Class A Eurovent heating mode;
- SHE and SSN version with super low noise levels;
- High efficiency performances at full load (EER and COP);
- Optimization of performance also in heat pump mode thanks to hot gas injection and the innovative Adaptive Defrost defrosting system;
- High value of SCOP efficiency, compliant with requirements of Regulation ERP EcoDesign;
- Wide operating limits for staring up and functioning even in the worst conditions:
- Wide range of options and kits for easy installation;
- Easy access to all components;
- Advanced electronic control with integrated web server.

#### **Options**

- Plates or shell and tube evaporator;
- Single or double water pump with low or medium head pressure;
- Water accumulation tank;
- IN/OUT compressors' valves;
- High efficiency Brushless EC condenser fans;
- Antifreeze heaters for evaporator pump/s and tank;
- Metallic mesh filters for condenser coil protection;
- Soft starters to reduce by 20% the unit's starting current.

#### **Kits**

- Antivibration mountings kit;
- Replicated remote user terminal kit;
- · Simple remote control;
- Supervision system xWEB300D PRO:
- Modularity kit for xDRIVE (master/slave from 3 to 7 units).

#### Standard features

- Refrigerant R410A;
- 4 scroll compressors in parallel on two independent refrigerant circuits;
- Crankcase heater and phase-monitor;
- Plates stainless steel evaporator with 2 refrigerant circuits;
- Double electronic expansion valve;
- Axial fans, developed on the basis of bionic principles that allow to achieve high performance with low noise emissions;
- Electrical panel protection rating IP54;
- xDRIVE electronic microprocessor controller with high computing capacity and an easy to use graphical interface;
- Refrigerant charge, non-freezing oil and tests performed in the factory;
- Touch screen display for the microprocessor controller;
- Modbus RS485 serial output for connection to supervision systems;
- Ethernet port with HTML supervision pages preloaded for viewing and modifying the machine parameters to corporate or internet network.

#### Acoustic configurations

- HE High energy efficiency and basic acoustic configuration;
- SHE High energy efficiency and low noise acoustic configuration;
- SSN Standard energy efficiency and very low noise acoustic configuration.



HAST model			070			080			090			100			110			120			130			140	
Versions		HE	SHE	SSN	HE	SHE	SSN	HE	SHE	SSN	HE	SHE	SSN	HE	SHE	SSN									
Nominal cooling capacity (1)	kW	148,8	144,3	140,1	171,4	165,2	160,6	183,4	178,4	180,5	192,5	186,8	189,1	218,7	212,2	214,0	248,4	240,3	233,4	279,8	269,0	259,9	310,5	296,2	280,3
Total absorbed power (1)	kW	56,6	56,5	56,8	63,5	64,4	65,1	67,5	67,8	65,6	72,1	72,8	70,5	83,5	83,4	79,4	90,0	90,5	91,2	104,6	106,7	108,7	118,4	122,6	129,0
EER (2)	-	2,63	2,55	2,47	2,70	2,57	2,47	2,72	2,63	2,75	2,67	2,56	2,68	2,62	2,55	2,70	2,76	2,65	2,56	2,67	2,52	2,39	2,62	2,42	2,17
Max external air temperature (3)	°C	48	46	44	49	46	44	49	45	46	49	45	46	49	47	47	49	48	46	48	46	42	46	44	40
Nominal heating capacity (4)	kW	166,8	163,7	159,3	194,0	188,8	183,7	209,4	203,7	205,1	219,4	213,4	214,9	247,1	242,1	245,4	282,7	275,2	269,7	314,7	306,3	298,1	356,7	347,2	335,6
Total absorbed power (4)	kW	57,5	54,8	52,6	65,1	62,4	60,1	68,9	66,1	65,2	72,5	69,7	68,9	84,3	80,3	77,5	91,7	87,6	84,4	103,0	98,9	95,7	114,8	110,9	107,5
COP (5)	-	2,90	2,99	3,03	2,98	3,03	3,05	3,04	3,08	3,15	3,03	3,06	3,12	2,93	3,01	3,17	3,08	3,14	3,19	3,06	3,10	3,12	3,11	3,13	3,12
SCOP (6)	-	3,30	3,56	3,80	3,44	3,63	3,81	3,53	3,74	3,87	3,53	3,74	3,86	3,34	3,58	3,92	3,51	3,76	4,00	3,58	3,77	3,93	3,67	3,85	4,01
ErP efficiency class (6)	-	A+	A++	A+	A+	A++	A+	A+	A++	A+	A+	A++	A+	A+	A++	A+	A++	A++							
Min external air temperature (7)	°C	-10	-10	-10	-10	-10	-10	-10	-10	-10	-10	-10	-10	-7	-7	-7	-8	-8	-8	-7	-7	-7	-10	-10	-10
Power supply	V/Ph/Hz											400 :	± 10%	/ 3-PE	/ 50										
Circuits / Compressors	N°												2,	/4											
Sound power (8)	dB(A)	92,1	85,5	79,8	91,2	84,2	79,7	92,1	85,5	80,0	92,1	85,8	80,0	92,8	85,7	79,8	91,8	84,8	80,1	91,8	84,8	80,6	91,8	84,8	80,6
Sound pressure (9)	dB(A)	64,1	57,5	51,8	63,2	56,2	51,7	64,1	57,5	52,0	64,1	57,5	52,0	64,8	57,7	51,8	63,8	56,8	52,1	63,8	56,8	52,6	63,8	56,8	52,6
Depth	mm		3495			3495			4595			4595			4595			4595			4595			4595	
Width	mm		2188			2188			2188			2188			2188			2188			2188			2188	
Height	mm		2150			2150			2150			2150			2150			2150			2150			2150	
Installed weight	kg		1760			2005			2260			2355			2570			2768			3076			3271	

Data declared according to UNI EN 14511:2018. All data refers to standard units without accessories/options which require an electrical feeding source and in nominal working conditions. The listed noise levels, weights and dimensions refer to base chillers with no options/accessories fitted.

- (1) Data referred to nominal conditions, external ambient temperature 35 °C and evaporator water temperature IN/OUT 12/7 °C;
- (2) Data referred to the full load functioning and nominal conditions, external ambient temperature 35 °C and evaporator water temperature IN/OUT 12/7 °C;
- (3) Data declared referred to cooling mode and outlet water temperature 7 °C;
- (4) Data referred to nominal conditions external ambient temperature 7 °C, relative humidity 87%, condensing temperature 45 °C;
- [5] Data referred to the full load functioning and nominal conditions, external ambient temperature 7 °C, relative humidity 87%, condenser IN/OUT 40/45 °C;
- (6) Data declared according to the European Regulation 813/2013 for heat pumps at low temperature (BT) in average climate conditions (Strasbourg) and variable outlet water temperature;
- (7) Heating mode and outlet water temperature 45 °C;
- (8) Determined on the basis of measurements taken in accordance with the standard ISO 3744;
- (9) Average value obtained in free field on a reflective surface at a distance of 10 m from the external side of the electrical panel of machine and at a height of 1,6 m from the unit support base. Values with tolerance ± 2 dB. The sound levels refer to operation of the unit under full load in nominal conditions without accessories/options.

Latest-generation touch screen user terminal.

Also available with shell and tube evaporator.

Pump section with or without storage tank.

 $\label{thm:efficiency} \mbox{ High efficiency EC brushless fans.}$ 

















#### Air cooled water chillers featuring semi-hermetic screw compressors.

Nominal cooling capacity 266 - 1383 kW



#### **Benefits**

- Refrigerant R513A with low GWP;
- High seasonal energy efficiency (SEER);
- The variable-speed inverter technology and the Step regulation ensure maximum flexibility, adapting capacity to all operating conditions;
- Extended operating limits;
- Complete safety equipment, including phase monitor, pressure switches, differential pressure switch, crankcase heaters and monitoring of the operating envelope and compressor oil level;
- Wide range of accessories and kits for custom solutions.

#### **Options**

- Low ambient temperature version (down to -20 °C);
- Single pump with low or medium head pressure;
- Twin pumps with low or medium head pressure;
- Water accumulation tank (up to model 6002);
- Antifreeze heaters for heat exchangers and hydraulic module (if included);
- Compressor suction valves;
- AC axial fans (standard on HE);
- High efficiency EC brushless fans (standard on SSN option on HE);
- · Microchannel condenser coils;
- Protection coating for condenser coils, suitable for installation in aggressive environments;
- Metallic mesh filters for condenser coil protection;
- Compressors soundproof housing (for HE configuration);
- Complete soundproof housing (hydraulic and compressors com-
- Total heat recovery (up to model 6002).

#### Standard features

- Refrigerant R513A;
- Single refrigerant circuit with variable-speed inverter screw compressors (mod.2501-4001) and twin refrigerant circuits (1+i) with variablespeed inverter and step regulation screw compressors (mod.4302-12202);
- Crankcase heater and phase-monitor;
- "V" shape air-cooled condensers (copper tubes/aluminium fins);
- Electronic expansion valve;
- Shell & tube evaporator optimized for R513A;
- Victaulic hydraulic connections kit (supplied as standard with each unit);
- Electrical cabinet protection rating IP54;
- Programmable controller with high computing capacity and userfriendly graphic interface; connectivity and supervision via Ethernet, USB and RS485 Modbus.

#### **Kits**

- Antivibration mountings kit;
- Metallic mesh filters for condenser coil protection;
- Replicated remote user terminal kit;
- RFI filter:
- xWEB300D PRO supervision system;
- Modularity kit for xDRIVE (master/slave from 3 to 7 units).

#### Acoustic configurations

- HE basic acoustic configuration;
- SSN low noise configuration.



iPNG2 model		25	01	32	01	40	01	43	02	50	02	53	02	60	002
Versions		HE	SSN	HE	SSN	HE	SSN	HE	SSN	HE	SSN	HE	SSN	HE	SSN
Nominal cooling capacity (1)	kW	266,29	240,66	346,60	316,02	441,57	399,25	467,66	425,30	557,62	503,18	590,34	534,91	685,48	623,50
Total absorbed power (1)	kW	96,80	100,60	123,46	126,87	152,88	158,89	165,98	174,33	188,35	196,95	203,90	213,96	227,80	235,72
EER (2)	-	2,75	2,39	2,81	2,49	2,89	2,51	2,82	2,44	2,96	2,55	2,90	2,50	3,01	2,65
SEER (3)	-	4,34	4,79	4,47	4,80	4,62	5,13	4,56	4,63	4,60	4,77	4,62	4,71	4,71	4,81
Power supply	V/Ph/Hz						4	00 ± 10%	/ 3-PE / 5	50		•			
Circuits / Compressors	N°	1,	/1	1,	/1	1,	/1	2,	/2	2,	/2	2,	/2	2	/2
Sound power (4)	dB(A)	97,8	90,3	98,5	91,0	100,0	92,6	98,5	91,0	99,5	91,9	99,6	92,0	100,1	92,5
Sound pressure (5)	dB(A)	69,8	62,3	70,5	63,0	72,0	64,6	70,5	63,0	71,5	63,9	71,6	64,0	72,1	64,5
Width	mm	21	90	21	90	21	90	21	90	21	90	21	90	21	190
Depth	mm	35	00	35	00	45	500	45	00	55	00	55	00	65	500
Height	mm	24	25	24	25	24	25	24	25	24	25	24	25	24	425
Installed weight	kg	2361	2398	3149	3163	3771	3769	4328	4447	5284	5368	6473	5593	5509	6528

iPNG2 model		64	02	68	02	82	02	86	02	104	402	12:	202
Versions		HE	SSN	HE	SSN	HE	SSN	HE	SSN	HE	SSN	HE	SSN
Nominal cooling capacity (1)	kW	729,53	665,76	800,50	730,21	942,95	861,41	1142,20	1055,97	1219,51	1118,53	1383,11	1270,80
Total absorbed power (1)	kW	248,04	257,86	261,38	269,59	316,80	331,40	397,08	416,05	411,58	428,11	472,11	485,52
EER (2)	-	2,94	2,58	3,06	2,71	2,98	2,60	2,88	2,54	2,96	2,61	2,93	2,62
SEER (3)	-	4,62	4,64	4,69	4,88	4,71	4,80	4,66	4,77	4,77	4,87	4,82	4,89
Power supply	V/Ph/Hz					4	00 ± 10%	/3-PE/5	50				
Circuits / Compressors	N°	2,	/2	2,	/2	2,	/2	2,	/2	2	/2	2	/2
Sound power (4)	dB(A)	100,4	92,8	100,5	92,9	101,8	94,2	101,1	93,5	101,6	93,9	102,6	95,0
Sound pressure (5)	dB(A)	72,4	64,8	72,5	64,9	73,8	66,2	73,1	65,5	73,6	65,9	74,6	67,0
Width	mm	21	90	21	90	21	90	21	90	21	90	21	90
Depth	mm	65	00	75	00	85	00	95	00	10	500	11	500
Height	mm	25	15	25	15	25	15	25	15	25	515	25	15
Installed weight	kg	6621	6676	7185	7211	8046	8044	8798	8767	9480	9420	10295	10206

Data declared according to UNI EN 14511:2018. All data refers to standard units without accessories/options which require an electrical feeding source and in nominal working conditions. The listed noise levels, weights and dimensions refer to base units with no options fitted.

- [1] Data referred to nominal conditions, external ambient temperature 35 °C and evaporator water temperature IN/OUT 12/7 °C;
- (2) Data referred to the full load functioning and nominal conditions, external ambient temperature 35 °C and evaporator water temperature IN/OUT 12/7 °C;
- (3) Data declared in compliance with the European Regulation (EU) 2016/2281 with regard to ecodesign requirements for cooling products (air conditioning application);
- [4] Sound power: determined on the basis of measurements taken in accordance with the standard ISO 3744;
- (5) Average value obtained in free field on a reflective surface at a distance of 10 m from the external side of the electrical panel of machine and at height of 1.6 m from the unit support base. Values with tolerance ± 2 dB. The sound levels refer to operation of the unit under full load in nominal conditions.

Latest-generation touch screen user terminal.

Screw compressors with inverter technology.

Electronic expansion valve and single pass shell & tube evaporator.

Supervision systems.

















Air cooled water chillers featuring semi-hermetic screw compressors.

Nominal cooling capacity 263 - 1364 kW



#### **Benefits**

- Low GWP R513A refrigerant;
- High seasonal energy efficiency (SEER);
- Performance guaranteed by Eurovent-certification;
- Extended operating limits;
- Super low noise version with noise reduction down to -9 dB(A);
- Wide range of options and kits for customized solutions;
- · Adaptability to any operating condition using the "Smart Stepless" regulation.

#### **Options**

- Minimum ambient temperature down to -20 °C;
- Single pump with low (P2) or medium (P3) head pressure;
- Double twin pump with low (P2) or medium (P3) head pressure;
- Storage tank (up to model 6002);
- Anti-freeze protection heaters for the heat exchanger and hydraulic module:
- Compressor shut-off valves (suction);
- Finned pack condensing coils with copper pipes and aluminum fins;
- Painted protection treatment for condensing coils;
- Metal mesh protection filters for condensing coils;
- Compressor soft-starter;
- Compressor soundproof housing (for HEX version);
- Complete soundproof covering panels for compressors and hydraulic compartment;
- Total heat recovery (up to model 6002, except model 3601).

#### Standard features

- R513A refrigerant;
- Semi-hermetic screw compressors with "Smart Stepless" regulation;
- Compressor crankcase heaters and phase monitor;
- Micro-channel condensing coils;
- EC Brushless fans;
- Electronic expansion valves;
- Single pass shell & tube evaporator optimized for R513A refrigerant;
- "Victaulic" hydraulic connection kit supplied as standard with each unit;
- IP54 electrical cabinet protection grade;
- Programmable controller with software specifically developed by MTA; high calculation capacity and an easy-to-use graphic interface using a touch-screen user terminal; connectivity and supervision through Ethernet, USB and RS485 Modbus ports.

#### Kits

- Antivibration mounts;
- Metal mesh protection filters for condensing coils;
- Remote user terminal;
- xWEB300D PRO supervision system;
- xVISION web-based remote management and monitoring platform;
- Modularity kit (master/slave from 3 to 7 units).

#### **Versions**

- HEX High efficiency;
- SSX High efficiency, super low noise.



PNG2 model		25	01	32	:01	36	01	43	02	50	02	56	02	60	02
Versions		HEX	SSX	HEX	SSX	HEX	SSX	HEX	SSX	HEX	SSX	HEX	SSX	HEX	SSX
Nominal cooling capacity (1) ▼	kW	263	252	358	338	437	399	-	456	557	504	619	587	700	663
Total absorbed power (1) ▼	kW	91	90	122	124	135	140	-	167	181	190	211	212	226	226
EER (1) ▼	-	2,9	2,8	2,9	2,7	3,2	2,9	-	2,7	3,1	2,7	2,9	2,8	3,1	2,9
SEER (2) ▼	-	4,5	4,6	4,3	4,4	4,7	4,6	-	4,7	4,8	4,6	4,7	4,8	4,7	4,7
Max external air temperature (3)	°C	46	46	46	46	46	46	-	46	46	46	46	46	46	46
Power supply	V/Ph/Hz						4	00 ± 10%	/ 3-PE / 5	50					
Circuits / Compressors	N°			1,	/1						2,	/2			
Tank volume (4)	l	530	530	530	530	800	800	800	800	800	800	800	800	800	800
Hydraulic connections	DN	100	100	100	100	125	125	125	125	125	125	125	125	125	125
Sound power (5) ▼	dB(A)	95,0	87,2	96,3	86,9	96,7	87,1	-	89,4	98,0	88,3	98,4	88,8	99,0	89,3
Sound pressure (6)	dB(A)	67,0	59,2	68,3	58,9	68,7	59,1	-	61,4	70,0	60,3	70,4	60,8	71,0	61,3
Width	mm	2190	2190	2190	2190	2190	2190	-	2190	2190	2190	2190	2190	2190	2190
Depth	mm	3465	3465	3465	4455	4455	4455	-	5445	5445	5445	5445	6435	6435	7425
Height	mm	2425	2425	2425	2425	2425	2425	-	2425	2425	2425	2425	2425	2425	2425
Installed weight	kg	2592	2651	3139	3438	3836	3803	-	4538	4597	4611	5016	5469	5591	5961

PNG2 model		64	02	7202		8402		9602		11202		128	802
Versions		HEX	SSX	HEX	SSX	HEX	SSX	HEX	SSX	HEX	SSX	HEX	SSX
Nominal cooling capacity (1) ▼	kW	-	704	854	804	995	936	1130	1058	1239	1155	1364	1234
Total absorbed power (1) ▼	kW	-	248	275	278	322	330	364	375	400	407	436	452
EER (1) ▼	-	-	2,8	3,1	2,9	3,1	2,8	3,1	2,8	3,1	2,8	3,1	2,7
SEER (2) ▼	-	-	4,6	4,6	4,7	4,7	4,8	4,8	4,8	4,7	4,7	4,8	4,6
Max external air temperature (3)	°C	-	46	46	46	46	46	46	45	46	46	46	44
Power supply	V/Ph/Hz		,			4	00 ± 10%	/3-PE/5	50				
Circuits / Compressors	N°						2	/2					
Tank volume (4)	l	-	-	-	-	-	-	-	-	-	-	-	-
Hydraulic connections	DN	200	200	200	200	200	200	200	200	250	250	250	250
Sound power (5) ▼	dB(A)	-	91,2	99,6	91,4	100,5	92,3	101,3	93,0	102,1	93,8	102,6	94,3
Sound pressure (6)	dB(A)	-	63,2	71,6	63,4	72,5	64,3	73,3	65,0	74,1	65,8	74,6	66,3
Width	mm	-	2190	2190	2190	2190	2190	2190	2190	2190	2190	2190	2190
Depth	mm	-	7425	7425	8415	8415	9405	9405	10395	10395	11385	11385	11385
Height	mm	-	2425	2515	2515	2515	2515	2515	2515	2515	2515	2515	2515
Installed weight	kg	-	6101	6634	6990	6517	6745	7620	7903	8003	8263	8764	8619

#### Data declared according to UNI EN 14511:2018. All data refers to standard units without accessories/options which require an electrical feeding source and in nominal working conditions.

- [1] Data referred to the full load functioning and nominal conditions, external ambient temperature 35 °C and evaporator water temperature IN/OUT 12/7 °C;
- (2) Data declared in compliance with the European Regulation (EU) 2016/2281 with regard to ecodesign requirements for cooling products (air conditioning application);
- (3) Data declared referred to cooling mode and outlet water evaporator temperature 7 °C;
- (4) Storage tank available as an option (up to model 6002);
- [5] Sound power: determined on the basis of measurements taken in accordance with the standard ISO 3744;
- (6) Sound pressure: average value obtained in free field on a reflective surface at a distance of 10 m from the external side of the electrical panel of machine and at height of 1.6 m from the unit support base. Values with tolerance ± 2 dB. The sound levels refer to operation of the unit under full load in nominal conditions.
- ▼ Eurovent certified data. For air/water units the performances are Eurovent certified for nominal cooling capacity up to 600 kW.

Latest-generation touch screen user terminal.

Screw compressors with smart stepless capacity regulation.

Electronic expansion valve and single pass shell & tube evaporator.

Supervision systems.















#### Air-cooled liquid chillers featuring semi-hermetic screw compressors.

Nominal cooling capacity 232 - 1076 kW



#### **Benefits**

- Near zero GWP refrigerant HFO R1234ze;
- High seasonal energy efficiency (SEER);
- Performance guaranteed by Eurovent certification;
- Extended operating limits;
- Super low noise version with noise reduction down to -9 dB(A);
- Wide range of options and kits for customized solutions;
- · Adaptability to any operating condition using the "Smart Stepless" regulation.

#### **Options**

- Minimum ambient temperature down to -20 °C;
- Single pump with low (P2) or medium (P3) head pressure;
- Twin pumps with low (P2) or medium (P3) head pressure;
- Storage tank (up to model 6002);
- Anti-freeze protection heaters for the heat exchanger and hydraulic module;
- Compressor shut-off valves (suction);
- Finned pack condensing coils with copper pipes and aluminum fins;
- Painted protection treatment for condensing coils;
- Metal mesh protection filters for condensing coils;
- Compressor soft-starter;
- Compressor soundproof housing (for HEX version);
- Complete soundproof covering panels for compressors and hydraulic compartment;
- Total heat recovery (up to model 6002, except model 3601).

#### Standard features

- R1234ze refrigerant;
- Semi-hermetic screw compressors with "Smart Stepless" regulation;
- Compressor crankcase heaters and phase monitor;
- Micro-channel condensing coils;
- EC Brushless fans;
- Electronic expansion valves;
- Single pass shell & tube evaporator optimized for R1234ze refrigerant;
- "Victaulic" hydraulic connection kit supplied as standard with each unit;
- IP54 electrical cabinet protection grade;
- Programmable controller with software specifically developed by MTA; high calculation capacity and an easy-to-use graphic interface using a touch-screen user terminal; connectivity and supervision through Ethernet, USB and RS485 Modbus ports.

#### Kits

- Antivibration mounts;
- Metal mesh protection filters for condensing coils;
- Remote user terminal;
- xWEB300D PR0 supervision system;
- xVISION web-based remote management and monitoring platform;
- Modularity kit (master/slave from 3 to 7 units).

#### **Versions**

- HEX High efficiency;
- SSX High efficiency, super low noise.



PNZ2 model		25	01	32	:01	36	01	43	4302 5002				02
Versions		HEX	SSX	HEX	SSX	HEX	SSX	HEX	SSX	HEX	SSX	HEX	SSX
Nominal cooling capacity (1)	kW	232	223	313	299	385	359	422	409	490	451	528	508
Total absorbed power (1)	kW	74	72	98	97	113	116	138	135	148	152	161	158
EER (1)	-	3,13	3,09	3,19	3,09	3,40	3,10	3,05	3,03	3,31	2,96	3,28	3,21
SEER (2)	-	4,65	4,79	4,50	4,67	5,02	4,97	4,67	4,90	4,91	4,77	4,55	4,73
Power supply	V/Ph/Hz						400 ± 10%	/3-PE/50	)				
Circuits / Compressors	N°			1,	/1					2.	/2		
Tank volume (3)	ι	530	530	530	530	800	800	800	800	800	800	800	800
Hydraulic connections	DN	100	100	100	100	125	125	125	125	125	125	125	125
Width	mm	2190	2190	2190	2190	2190	2190	2190	2190	2190	2190	2190	2190
Depth	mm	3465	3465	3465	4465	4465	4465	4465	6465	5445	5445	5445	7445
Height	mm	2425	2425	2425	2425	2425	2425	2425	2425	2425	2425	2425	2425

PNZ2 model		6002 6402			72	202	8402		9602		11202		
Versions		HEX	HEX SSX HEX SSX HEX SSX HEX SSX									HEX	SSX
Nominal cooling capacity (1)	kW	588	565	655	626	760	726	865	824	956	908	1076	1019
Total absorbed power (1)	kW	171	166	197	194	231	232	260	261	286	285	318	319
EER (1)	-	3,44	3,41	3,32	3,22	3,29	3,14	3,33	3,15	3,35	3,18	3,39	3,20
SEER (2)	-	4,65	4,83	4,68	4,85	5,00	5,14	5,01	5,15	4,92	5,03	5,02	5,11
Power supply	°C						400 ± 10%	/ 3-PE / 50	)				
Circuits / Compressors	V/Ph/Hz						2	/2					
Tank volume (3)	N°	800	800	-	-	-	-	-	-	-	-	-	-
Hydraulic connections	ι	125	125	200	200	200	200	200	200	200	200	250	250
Width	DN	2190	2190	2190	2190	2190	2190	2190	2190	2190	2190	2190	2190
Depth	dB(A)	6435	8435	6435	8435	7375	9375	8365	10365	9355	11355	10345	12345
Height	dB(A)	2425	2425	2425	2425	2515	2515	2515	2515	2515	2515	2515	2515

#### Data declared according to UNI EN 14511:2018. All data refers to standard units without accessories/options which require an electrical feeding source and in nominal working conditions.

- [1] Data referred to the full load functioning and nominal conditions, external ambient temperature 35 °C and evaporator water temperature IN/OUT 12/7 °C;
- (2) Data declared in compliance with the European Regulation (EU) 2016/2281 with regard to ecodesign requirements for cooling products (air conditioning application);
- (3) Storage tank available as an option (up to model 6002).

Latest-generation touch screen user terminal.

Screw compressors with smart stepless capacity regulation.

Electronic expansion valve and single pass shell & tube evaporator.

Supervision systems.









# **HOCEAN** TECH







#### Water cooled heat pumps featuring rotary or hermetic scroll compressors.

Nominal cooling capacity 4 - 175 kW Nominal heating capacity 5 - 197 kW



#### **Benefits**

- Lowest noise levels, down to 30 dB(A), for installation in residential surroundings;
- Extremely compact, allows installation just about anywhere;
- Operates with water outlet temperatures from 0 °C to 20 °C;
- Unloading function (model 200-600) allowing unit operation even in extreme conditions;
- Robust design with high quality components from renowned international suppliers, fruit of MTA's industrial background;
- · Eurovent certified performance;
- Flexibility of use, sized for operation with water either from a tower or from a geothermal source;
- Easy installation and complete access to all components;
- Easy to use intuitive controller with dual icon display.

#### **Kits**

- Storage and pump module with a geometrical configuration allowing the two units to be mounted together;
- High and low head pressure pumps;
- Condensing pressure control valve;
- Antivibration dampers;
- Soft starter;
- Remote user interface;
- RS485 MODBUS interface for connection to supervisor systems;
- xWEB300D PRO remote supervision, allowing local or remote monitoring via a web server or a GPRS.

#### Standard features

- Hermetic rotary (018-030), scroll (040-150) and twin scroll (200-600) compressors;
- Single evaporator and brazed stainless steel plate condenser;
- · Factory charged with non-freezing oil and refrigerant;
- IP22 electric protection rating;
- Extensive inspections and tests performed on all units;
- Environmentally friendly refrigerant R410A with zero ozone depletion potential;
- · Compressor crankcase heater;
- Phase monitor against phase reversal.

#### **Options**

· Noise reducing compressor housing.



HOCT model		018	022	030	040	050	070	100	130	150	200	230	280	350	400	500	600
Nominal cooling capacity (1)	kW	4,16	5,23	6,71	10,19	14,32	21,92	29,47	39,00	42,77	60,57	68,91	83,32	103,26	117,15	142,17	175,68
Total absorbed power (1) ▼	kW	1,19	1,52	1,81	2,67	3,87	5,75	7,45	9,43	10,73	14,51	16,90	20,10	25,61	29,59	35,16	45,74
EER (2) ▼	-	3,51	3,45	3,70	3,82	3,70	3,82	3,96	4,14	3,99	4,18	4,08	4,15	4,03	3,96	4,04	3,84
Nominal cooling capacity (3)	kW	4,70	5,86	7,68	11,49	16,11	24,61	33,10	43,82	48,04	68,09	77,50	93,67	115,96	131,42	159,41	196,87
Total absorbed power (3)	kW	1,00	1,33	1,60	2,23	3,33	4,86	6,36	8,03	9,18	12,43	14,46	17,21	22,03	25,33	30,27	39,59
EER (4)	kW	4,69	4,41	4,81	5,16	4,84	5,06	5,20	5,45	5,23	5,48	5,36	5,44	5,26	5,19	5,27	4,97
Nominal heating capacity (5) 🔻	kW	4,89	6,13	7,47	11,80	16,46	25,16	33,31	43,70	48,93	69,53	79,35	95,71	119,22	130,12	158,41	197,02
Total absorbed power (5) 🔻	kW	1,39	1,76	2,11	3,45	4,73	7,28	9,13	11,67	13,18	18,50	21,45	25,53	32,27	36,58	43,13	55,78
COP (6) ▼	-	3,53	3,47	3,54	3,42	3,48	3,46	3,65	3,75	3,71	3,76	3,70	3,75	3,69	3,56	3,67	3,53
SCOP (7) ▼	-	3,68	3,62	3,74	3,84	3,76	3,78	3,99	4,12	4,08	4,58	4,49	4,58	4,48	4,26	4,42	4,22
ErP efficiency class (8)	-	A+	A+	A+	A+	A+	A+	A+	A++	A++	A+	A+	A+	A++	A+	A+	A+
Power supply	V/Ph/Hz							40	0 ± 10%	/ 3-PE /	50						
Circuits / Compressors	N°					1/1								1/2			
Sound power (9)	dB(A)	58	58,7	59,1	62,7	63,9	65,6	68	71,7	74,1	75,4	76,6	77,1	78,9	79,8	80	81,7
Sound pressure (10)	dB(A)	30,0	30,7	31,1	34,7	35,9	37,6	40,0	43,7	46,1	47,4	48,6	49,1	50,9	51,8	52,0	53,7
Depth	mm	310	310	310	310	500	500	500	500	500	660	660	660	660	785	785	785
Width	mm	520	520	520	520	780	780	780	780	780	1735	1735	1735	1735	1950	1950	1950
Height	mm	830	830	830	830	1000	1000	1000	1000	1000	1200	1200	1200	1200	1200	1200	1200
Installed weight	kg	54	58	64	68	128	171	191	215	218	422	465	511	559	649	726	755

Data declared according to UNI EN 14511:2018. All data refers to standard units without accessories/options which require an electrical feeding source and in nominal working conditions. The listed noise levels, weights and dimensions refer to base chillers with no options/accessories fitted.

- [1] Data referred to nominal working conditions: evaporator water temperature IN/OUT 12/7 °C and condenser water temperature IN/OUT 30/35 °C;
- [2] Data referred to the full load and in nominal working conditions: evaporator water temperature IN/OUT 12/7 °C and condenser water temperature IN/OUT 30/35 °C;
- (3) Data referred to nominal working conditions: evaporator water temperature IN/OUT 12/7 °C and condenser water temperature IN/OUT 15/30 °C;
- [4] Data referred to the full load and in nominal working conditions: evaporator water temperature IN/OUT 12/7 °C and condenser water temperature IN/OUT 15/30 °C;
- [5] Data referred to nominal working conditions: water temperature IN/OUT 40/45 °C and evaporator water temperature IN/OUT 12/7 °C;
- (6) Data referred to nominal working conditions: condenser water temperature IN/OUT 40/45 °C and evaporator water temperature IN/OUT 12/7 °C;
- [7] Data declared according to the European Regulation 813/2013 for heat pumps at low temperature (BT) in average climate conditions (Strasbourg) and fixed outlet water temperature;
- (8) Data declared according to the European Regulation 813/2013;
- [9] Determined on the basis of measurements taken in accordance with the standard ISO 3744;
- (10) Average value obtained in free field on a reflective surface at a distance of 10 m from the external side of the electrical panel of machine and at a height of 1,6 m from the unit support base. Values with tolerance ± 2 dB. The sound levels refer to operation of the unit under full load in nominal conditions without accessories/options.
- Eurovent certified data.

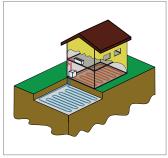
Microprocessor controller with dual icon-based display.

Suitable for operation within geothermal applications.

Separate storage and pump module with two pump versions.

Allows installation in even the most limited spaces.









# **NEPTUNE** TECH







#### Water cooled reversible water chillers with scroll compressors.

Nominal cooling capacity 224 - 583 kW Nominal heating capacty 263 - 686 kW \*



#### **Benefits**

- Seasonal energy efficiency compliant with ErP Directive 2009/125/EC;
- High energy efficiency levels, especially at partial loads;
- Extremely compact, even handling through the typical technical rooms;
- Unloading function allowing operation even in extreme conditions;
- Robust design with high quality components by renowned suppliers, derived from MTA's industrial background;
- Flexibility of use, sized for operation with tower or well water;
- Further energy efficiency through the total or partial heat recovery options;
- Ease of installation and accessibility to all internal components;
- Wide temperature limits of evaporator water outlet (from 0 °C to 25 °C);
- Wide ambient temperature limits (from -10 °C to +45 °C);
- Easy to use parametric controller with graphic display.

#### **Options**

- Soundproof compressors housing;
- Water side reversible heat pump configuration;
- Partial heat recovery desuperheater (20% heat recovery);
- Total heat recovery (100% heat recovery);
- Anti-freeze heaters for evaporators, condensers and heat recovery.

#### Standard Features

- 3 to 6 hermetic scroll compressors, on one or two refrigerant circuits;
- Compressors crankcase heater and phase monitor;
- Brazed stainless steel plate evaporators and condensers;
- Electronic expansion valves;
- Inspections and tests performed on all units;
- · Non-freezing oil and refrigerant factory charged;
- IP54 electrical protection rating.

#### **Kits**

- Modulating condensing control valves;
- Victaulic hydraulic connections;
- · Antivibration mounts;
- Soft starter;
- · Remote display;
- RS485 Modbus interface for connection to supervisor systems;
- xWEB300D PRO to monitoring, control and register data, based on "WEB server" technology.

<sup>\*</sup> Data referred to units fitted with heat pump option.



NET model		075	090	100	110	120	135	150	165	180
Nominal cooling capacity (1) ▼	kW	224	279	294	326	366	423	465	517	583
Total absorbed power (1) ▼	kW	51	66	69	80	89	96	102	118	135
EER (2) ▼	-	4,39	4,20	4,29	4,07	4,10	4,42	4,58	4,38	4,31
SEER (3) ▼	-	6,70	6,42	6,53	6,39	6,23	6,73	7,28	7,04	6,77
Nominal heating capacity (4) (5)	kW	263	331	347	389	436	496	540	607	686
Total absorbed power (4) )5)	kW	62	80	84	97	108	117	124	143	163
COP (4) (6)	-	4,24	4,14	4,13	4,01	4,04	4,24	4,35	4,24	4,21
SCOP (7)	-	5,17	4,95	5,15	5,00	4,92	5,24	5,42	5,25	5,10
Power supply	V/Ph/Hz				400 :	± 10% / 3 - PI	E / 50			
Circuits / Compressors	N°	1,	/3		2/4		2/5		2/6	
Sound power (8)	dB(A)	86,1	87,8	87,3	88,3	89	89,1	89,1	90	90,8
Sound pressure (9)	dB(A)	58,1	59,8	59,3	60,3	61	61,1	61,1	62	62,8
Depth	mm	2010	2010	2610	2610	2610	3705	3705	3705	3705
Width	mm	800	800	800	800	800	800	800	800	800
Height	mm	1830	1830	1830	1830	1830	1830	1830	1830	1830
Installed weight	mm	842	1037	1158	1258	1422	1673	1771	1945	2165

Data declared according to UNI EN 14511:2018. All data refers to standard units without accessories/options which require an electrical feeding source and in nominal working conditions. The listed noise levels, weights and dimensions refer to base units with no options fitted.

- [1] Data referred to nominal conditions, evaporator water temperature IN/OUT 12/7 °C and condenser water temperature IN/OUT 30/35 °C;
- (2) Data referred to the full load functioning: evaporator water temperature IN/OUT 12/7  $^{\circ}$ C and condenser water temperature IN/OUT 30/35  $^{\circ}$ C;
- (3) Data declared in compliance with the European Regulation (EU) 2016/2281 with regard to ecodesign requirements for cooling products (air conditioning application);
- (4) Data referred to units fitted with heat pump option;
- (5) Data referred to nominal conditions, evaporator water temperature IN/OUT 12/7 °C and condenser water temperature IN/OUT 40/45 °C;
- [6] Data referred to the full load functioning: evaporator water temperature IN/OUT 12/7  $^{\circ}$ C and condenser water temperature IN/OUT 40/45  $^{\circ}$ C;
- (7) Indicative data calculated in compliance with the European Regulation (EU) 813/2013 for low temperature heat pumps and referred to units fitted with heat pump option;
- (8) Calculated in accordance with the standard ISO 3744;
- (9) Average value obtained in free field on a reflective surface at the distance of 10 m by the external side of the electrical cabinet of the unit and at height of 1.6 m by the unit foothold. Considered tolerances ±2 dB. The sound levels are referred to the full load operations in nominal working conditions.
- Eurovent certified data.

Microprocessor controller with dual icon-based display.

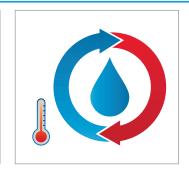
Optimised performance thanks to multiscroll logic.

Integrated partial or total heat recovery systems.

Supervision systems.

















#### Water cooled reversible water chillers with semi hermetic screw compressors.

Nominal cooling capacity 351 - 1499 kW Nominal heating capacity 399 - 1721 kW \*



#### **Benefits**

- Low GWP refrigerant R513A;
- Seasonal energy efficiency compliant with ErP Directive 2009/125/EC;
- High energy efficiency levels, especially at partial loads;
- Smart stepless cooling capacity regulation with self-adaptive control;
- High accuracy and adaptability in cooling capacity regulation;
- Single compressors minimum capacity step 25%;
- Heat exchangers with low water side pressure drops in order to reduce the pumping systems management costs;
- Integrated heat recovery systems (partial or total heat recovery);
- Condenser outlet water temperature up to 60 °C.

#### **Options**

- Soundproof compressors housing;
- Water side reversible heat pump configuration;
- MWT configuration, for low outlet water temperatures (down to -8 °C);
- Partial heat recovery desuperheater (20% heat recovery);
- Total heat recovery (100% heat recovery);
- Shut-off valve on compressors suction line;
- Soft starter;
- Power factor correction capacitors ( $\cos \phi > 0.9$ ).

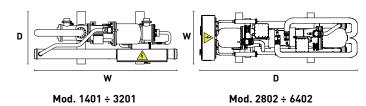
#### **Kits**

- Pressure controlled or modulating condensing regulation valves;
- Flanged hydraulic connections (evaporators);
- Victaulic or flanged hydraulic connections (condensers and heat recovery);
- Antivibration mounts;
- · Remote display;
- xWEB300D PRO to monitoring, control and register data, based on "WEB
- Modularity kit, for master/slave system management (up to 7 units).

#### Standard Features

- High efficiency screw compressors with smart stepless cooling capacity regulation optimised for R513A refrigerant;
- Check valve and shut-off valve on compressors discharge line;
- Compressors crankcase heater and phase monitor;
- Automatic circuit breakers for compressors;
- Electronic expansion valves;
- Single pass shell & tube heat exchangers optimised for R513A refrigerant;
- "Unloading" function that allows the start-up and operation of the units, even in conditions very different by the nominal ones;
- Programmable microprocessor electronic control with high computing capacity and user friendly interface, suitable for connectivity with RS485 Modbus protocol supervisor systems;
- Electrical cabinet protection rating IP54;
- Inspections and tests performed on all units;
- · Non-freezing oil and refrigerant factory charged.

#### Product layout (top view)



<sup>\*</sup> Data referred to units fitted with heat pump option.



AQG2 model		1401	1601	1801	2101	2401	2801	3201	2802	3202	3402	3602	3902	4202	4502	4802	5202	5602	6402
Nominal cooling capacity (1) ▼	kW	351	400	471	550	619	693	767	724	860	916	965	1053	1148	1212	1275	1343	1392	1499
Total absorbed power (1) ▼	kW	74	85	97	111	125	139	153	148	171	183	195	211	224	237	251	267	281	310
EER (2) ▼	-	4,73	4,69	4,87	4,95	4,95	4,98	5,03	4,89	5,03	5,00	4,94	4,99	5,13	5,10	5,07	5,03	4,95	4,84
SEER (3) ▼	kW	7,25	6,81	7,34	7,53	7,59	7,79	7,98	7,55	7,28	7,41	7,40	7,54	7,79	7,80	7,76	7,76	7,72	7,60
Nominal heating capacity (4) (5)	kW	399	461	538	628	708	789	871	825	980	1044	1103	1199	1302	1377	1453	1529	1589	1721
Total absorbed power (4) (5)	kW	88	103	116	134	151	167	182	176	206	220	234	253	269	286	303	320	336	369
COP (4) (6)	-	4,54	4,50	4,64	4,70	4,70	4,73	4,77	4,68	4,76	4,75	4,72	4,74	4,84	4,82	4,80	4,78	4,73	4,67
Power supply	V/Ph/Hz								40	0±10%,	/3 - PE,	′50							
Circuits / Compressors	N°				1/1									2/2					
Sound power (7)	dB(A)	93	94	94	95	95	96	97	96	97	97	97	97	98	98	98	99	99	100
Sound pressure (8)	dB(A)	65	66	66	67	67	68	69	68	69	69	69	69	70	70	70	71	71	72
Width (W)	mm	3752	3747	3807	3807	3995	3995	3995	1390	1390	1390	1390	1390	1390	1390	1390	1390	1390	1390
Depth (D)	mm	1460	1460	1460	1460	1460	1460	1460	4966	4966	4920	4979	4982	4982	4982	4982	5030	5030	5032
Height	mm	1645	1645	1735	1735	1820	1820	1820	2165	2165	2165	2165	2278	2278	2278	2278	2278	2278	2278

Data declared according to UNI EN 14511:2018. All data refers to standard units without accessories/options which require an electrical feeding source and in nominal working conditions. The listed noise levels, weights and dimensions refer to base units with no options fitted.

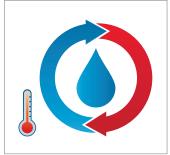
- [1] Data referred to nominal conditions, evaporator water temperature IN/OUT 12/7 °C and condenser water temperature IN/OUT 30/35 °C;
- [2] Data referred to the full load functioning: evaporator water temperature IN/OUT 12/7 °C and condenser water temperature IN/OUT 30/35 °C;
- [3] Data declared in compliance with the European Regulation (EU) 2016/2281 with regard to ecodesign requirements for cooling products (air conditioning application);
- (4) Data referred to units fitted with heat pump option;
- [5] Data referred to nominal conditions, evaporator water temperature IN/OUT 12/7 °C and condenser water temperature IN/OUT 40/45 °C;
- [6] Data referred to the full load functioning: evaporator water temperature IN/OUT 12/7 °C and condenser water temperature IN/OUT 40/45 °C;
- (7) Calculated in accordance with the standard ISO 3744;
- [8] Average value obtained in free field on a reflective surface at the distance of 10 m by the external side of the electrical cabinet of the unit and at height of 1.6 m by the unit foothold. Considered tolerances ±2 dB. The sound levels are referred to the full load operations in nominal working conditions.
- Eurovent certified data. For air/water units the performances are Eurovent certified for nominal cooling capacity up to 1500 kW.

Latest-generation touch screen user terminal.

Integrated partial or total heat recovery systems.

High efficiency screw compressors designed for R513A refrigerant gas. The electronic expansion valve allows an improvement of performance.









# FC4TAE | FC4ALL



#### The modular free-cooler.

Cooling capacity 18 - 407 kW



#### **Energy saving**

By choosing the FC4TAE/FC4ALL modular liquid cooler it is possible to save up the large part of the in power consumption compared to applications which uses the water chiller only. Energy saving is immediately available when environmental conditions are suitable by turning on the FC4TAE/FC4ALL free-cooling module.

#### Short payback time

Thanks to the high energy savings that the FC4TAE/FC4ALL module offers, it provides excellent is the payback time for the investment. The selection and savings calculation software allows its testing in an easy and accurate way, tailored to the specific application.

#### Standard features

- 7 models with cooling power from 18 kW to 407 kW;
- Power supply 400/3/50 460/3/60;
- Parametric electronic control;
- Axial fans with on/off regulation;
- On/Off water valve for free-cooling working mode regulation;
- IP54 electrical protection.

#### Applicable everywhere

This range allows you to integrate the free-cooling technology both in new and existing systems where TAE or other chillers are already installed. The FC4TAE/FC4ALL module is fitted with all the necessary components, so it can be used even where chillers are not installed as a stand alone solution.

#### Increased chiller life

Everytime the environmental conditions are suitable, the FC4TAE/FC4ALL module provides heat rejection for process cooling, while the chiller re- duces its annual operating hours. The reduced wear on compressors and on other components makes the operating life of the chiller longer.

#### **Options**

- Power supply 460/3/60 UL (only for FC4TAE);
- Power supply 400/3/50 UL (only for FC4ALL);
- Minimum air temperature -20 °C;
- EC Brushless axial fans;
- Protection coating for coil;

#### Kits

- Hydraulic connection kit between FC4TAE module and TAE chiller;
- Remote control kit.



			FC4	TAE				
Models		051	161	351	602	802	300	450
Water flow	m³/h	3,4	8,3	14,1	25,0	34,6	49,9	76,3
Cooling power (1)	kW	18,3	44,4	75,2	133,0	184,2	265,8	406,7
Absorbed power	kW	0,5	1,4	2,1	3,2	3,2	4,8	9,6
Water circuit pressure drops	kPa	48,0	47	41	43	24	55	75
Width	mm	760	760	866	1410	1410	1410	2190
Depth	mm	983	1517	2225	2926	2926	3660	3660
Height	mm	1360	1360	1460	2190	2190	2190	2190
Weight	kg	160	220	355	695	890	1020	1325
Water Connections	Rp	Rp 1"	Rp 1 1/2"	Rp 2"	Rp 2 1/2"	Rp 3"	DN 100 (4")	DN 125 (5")

<sup>(\*)</sup> Operating conditions: water temperature in/out 15/10 °C, ethylene glycol 30%, ambient temperature 0 °C; power supply 400V/3Ph/50Hz.

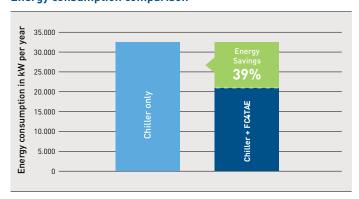
#### **Energy saving calculation**

#### **Project data**

Cooling power	53 kW
Cooled water temperature	15 °C
Water flow	9,11 m³/h
Existing chiller	TAEevo TECH 161
Working hours per day	6
Working days per week	5
Working weeks per year	45
Reference city	Berlin

Free-cooling suitable module:	FC₄TAE 161
Energy Saving:	39%
Pavback time:	18 months

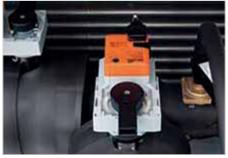
#### **Energy consumption comparison**



The microprocessor electroinc control manage the 3 stand-alone or modular working mode for the module. The on/off single or double water valve, manage the modules working mode.

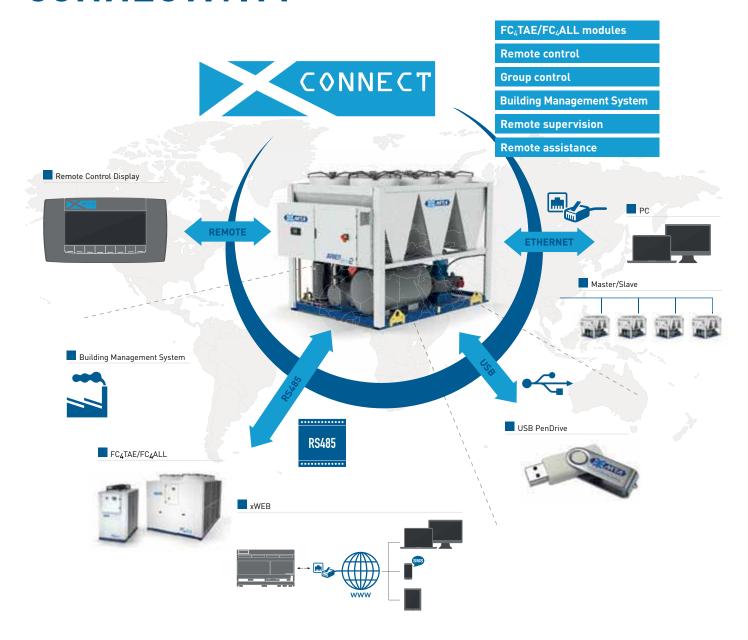
The module are available with on/off or modulating EC brushles axial fans.







# CONNECTIVITY



#### **CLICK AND CHECK**

**xCONNECT**, MTA's world of connectivity solutions, allows connection to User-supplied Building Management Systems (BMS), connection via local LAN or Ethernet networks, connection to MTA's dedicated xWEB supervisor, the possibility to program or download storical data via USB connection, and much more beyond.

Serial connection to the most advanced **BMS** systems allows MTA units to be integrated into a centralised supervisor through ModBus protocol. The integration with Lonworks, Bacnet, Profibus system is possible through apposite gateways (not included).

Local supervision via intranet or internet can also be achieved via Ethernet, with pre-programmed HTML supervision pages which, according to the unit type, are already pre-programmed within the unit itself.

Local Ethernet connection allows multiple units to be interconnected within an autonomous system, with one unit acting as Master. The User can manage all units within the system via the Master unit, or via a remote User interface.

MTA's **xWEB**, according to the main modern technologies applicable to the Internet, allows for storage and control of all information it receives from the terminals connected to it. This information is available in web page format (via local connection) or remote connection via **GPRS modem** (external and at customer's care).

The displayed information is:

- visualization (dynamic, graphic and tabular) of the analog information, outputs status and monitored alarms;
- remote modification of main operating parameters.

# **NOTES**



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